

FULLY FRAMED
pivot
R A N G E



FLEXIBLE DESIGN | DOUBLE DOORS | SINGLE DOORS | CLOSER PANELS

alspec[®]
EVERYTHING ALUMINIUM

November 2022 | ISSUE A

 **danmac**[™]
SHOWER SCREENS AND WARDROBES

POWERED BY ALSPEC

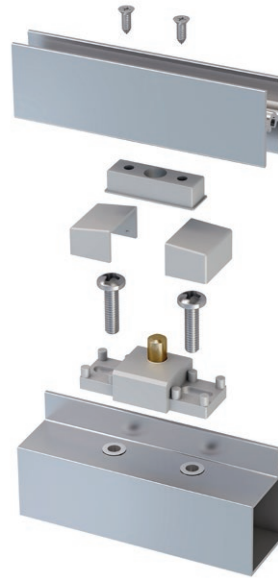


FULLY FRAMED
 pivot
 RANGE

This design started it all! The most flexible design to suit many configurations. It covers everything from single door pivot/closer panels through to double doors. The Danmac Pivot is only limited by your imagination!

advantages:

- Mitred corners
- Internal Corner Blocks for added strength
- 6463 Polished Aluminium on Bright Silver
- Stainless Steel Fixings
- Twin Lock Adjustable Pivot System with brass base pin
- 3mm clearance under Door
- Captive Magnet
- Design only limited by your imagination
- Easy clean low maintenance design
- Colors: Bright Silver, Pearl White, Black, Matt Natural, Barley, White Birch and Gold



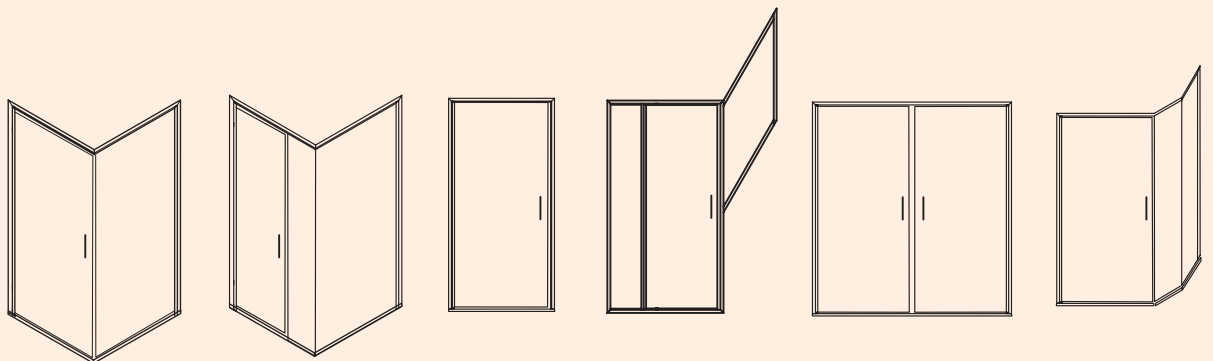
Exploded view of the Fully Framed Pivot



Full Length Captive Magnet

CONFIGURATIONS

Some examples of configurations used in this flexible system



POWERED BY ALSPEC

To order or for more information call:

1300 139 706

99 Frankston Gardens Drive,
 Carrum Downs Vic 3201

Tel: (03) 9775 1223 Fax: (03) 9775 1445

visit: danmac.com.au

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Also, interpretation of standards or codes within this manual is Aluminium Specialties Group Pty Limited interpretation for such codes. Responsibility for code compliance remains with the user of this manual. In some cases product dimensions may vary or be changed without notice. The user of this manual should not act or rely upon on any information contained in this manual without first obtaining appropriate professional advice relating to their particular circumstances.

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1. Technical Manual Release Notes

This page is intended to record all changes to the **DANMAC FULLY FRAMED SHOWER SCREEN** technical manual pages.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

It is important that a copy of the page be issued with the update and inserted as the first page in the customers technical manual.

ISSUE	DATE	AMENDMENT DESCRIPTION	REFER TO TECH MEMO #
A	01/2020	Tech Manual Release	358

2. Technical Specifications

ALUMINIUM

Aluminium frames should be manufactured using Alspec's **DANMAC FULLY FRAMED SHOWER SCREEN** framing system.

HARDWARE

The hardware shall be as nominated in the Alspec technical Manual Hardware and Components section for **DANMAC FULLY FRAMED SHOWER SCREEN**.

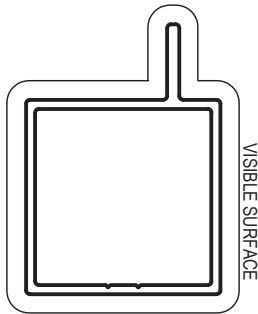
- Glazing Channel's 4mm - 6.8mm

FINISHED

- All powder coated material shall be produced to AS3715 manufactured
- All anodised material shall be produced to AS1231

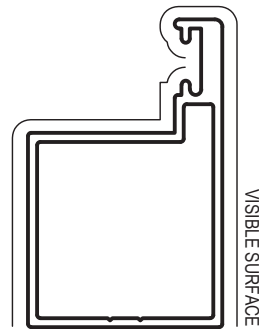
All products are available from Alspec (A.B.N. 63 001 252 259) as detailed in the "Alspec" catalogue or on the Internet at www.alspec.com.au. All glass, glazing rubbers, seals and gaskets shall be applied in accordance with the requirements of AS1288 (glass in buildings - selection and installation).

5. Extrusions



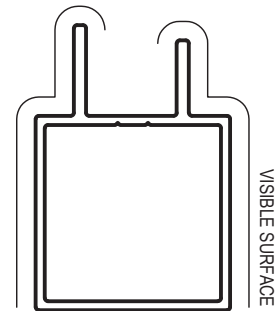
DF
FRAME

Mass. 0.362 Kg/m
Anod. Per. 123
Paint Per. 123



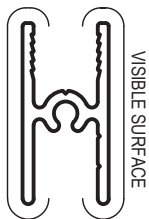
DMF
MAGNETIC FRAME

Mass. 0.448 Kg/m
Anod. Per. 144
Paint Per. 144



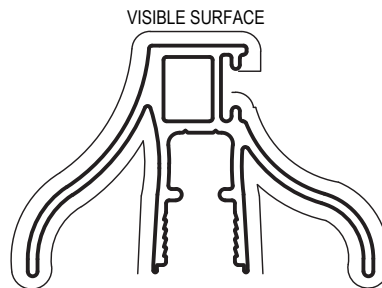
DPF
PANEL FRAME

Mass. 0.414 Kg/m
Anod. Per. 145
Paint Per. 111



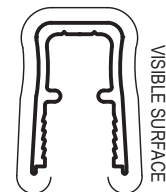
DSR
SASH RAIL

Mass. 0.240 Kg/m
Anod. Per. 127
Paint Per. 100



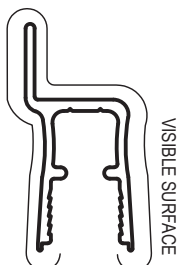
DH
HANDLE EXTRUSION

Mass. 0.531 Kg/m
Anod. Per. 248
Paint Per. 194



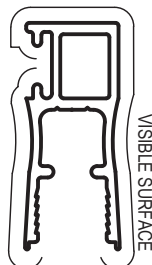
DMIST
MIRROR STILE

Mass. 0.185 Kg/m
Anod. Per. 106
Paint Per. 100



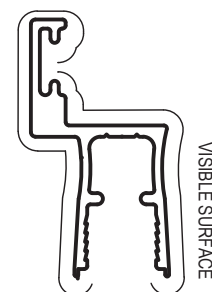
DLS
LEG STILE

Mass. 0.224 Kg/m
Anod. Per. 130
Paint Per. 100



DMS
MAGNETIC STILE

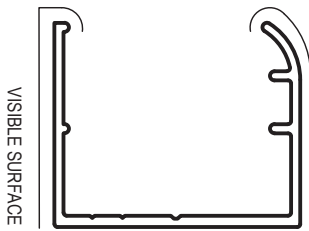
Mass. 0.300 Kg/m
Anod. Per. 141
Paint Per. 100



DCMS
CLOSER MAG STILE

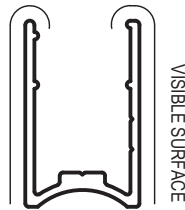
Mass. 0.318 Kg/m
Anod. Per. 160
Paint Per. 103

5. Extrusions



DFC
FRAME CHANNEL

Mass. 0.322 Kg/m
Anod. Per. 183
Paint Per. 100



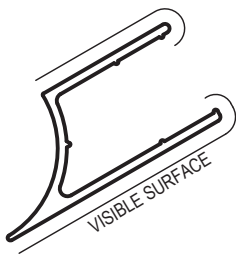
DRC
RETURN CHANNEL

Mass. 0.229 Kg/m
Anod. Per. 131
Paint Per. 100



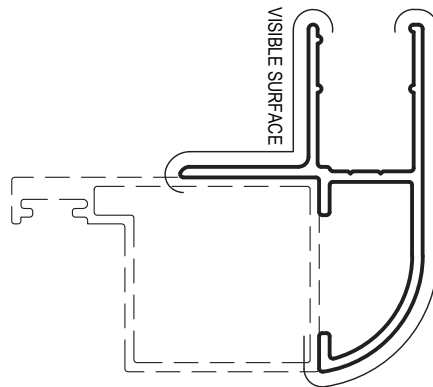
DDC
DOOR CHANNEL

Mass. 0.097 Kg/m
Anod. Per. 100
Paint Per. 100



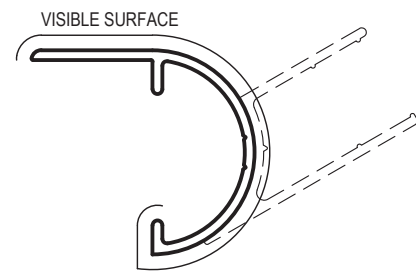
DVC *
VARIABLE CHANNEL

Mass. 0.230 Kg/m
Anod. Per. 132
Paint Per. 100



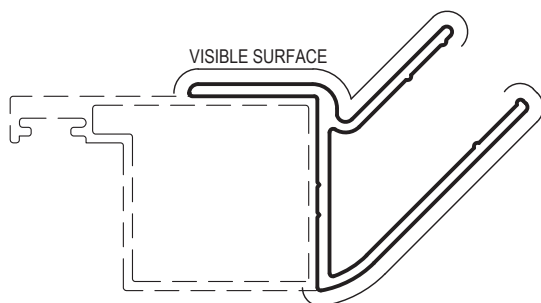
D90
90 DEGREE ADAPTOR

Mass. 0.400 Kg/m
Anod. Per. 221
Paint Per. 100



DVA *
VARIABLE ADAPTOR

Mass. 0.224 Kg/m
Anod. Per. 128
Paint Per. 100



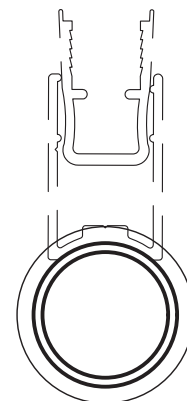
D45
45 DEGREE ADAPTOR

Mass. 0.414 Kg/m
Anod. Per. 203
Paint Per. 127



DANMAC 10 x 10
TRIM ANGLE

Mass. 0.080 Kg/m
Anod. Per. 100
Paint Per. 100



DR19 *
EXT. TUBE 19 x 1.6mm

Mass. 0.236 Kg/m
Anod. Per. 100
Paint Per. 100

* Note: Non Alspec stocked product, available to order through Danmac.

Glazing Channels & Infills



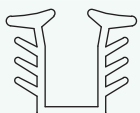



IMAGE	TO SUIT GLASS	PART #	DESCRIPTION	COLOUR
	4mm	1335213	D4 4mm GLAZING RUBBER 200m ROLL	BLACK (034) GREY (036) WHITE (015) FROST (0J9)
	5mm	1335214	D5 5mm GLAZING RUBBER 200m ROLL	BLACK (034) GREY (036) WHITE (015) FROST (0J9)
	6 - 6.4mm	1335215	D6.4 6.4mm GLAZING RUBBER 250m ROLL	BLACK (034) GREY (036) WHITE (015) FROST (0J9)
	6.8mm	D6.8 *	D6.8 6.8mm GLAZING RUBBER 300m ROLL	FROST (0J9)

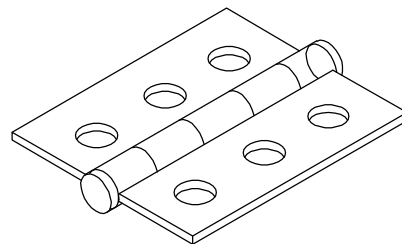
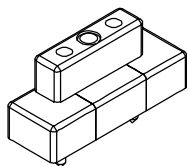
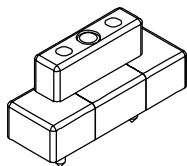
IMAGE	PART #	DESCRIPTION	COLOUR
	1335206	DMGS MAGNETIC STRIP 100m ROLL	BLACK (034)
	1335224	DIFR INFILL RUBBER x 100m	BLACK (034) FROST (0J9) BRIGHT CHROME (0D4)

Fasteners

SCREWS		
PART #	DESCRIPTION	LOCATION
1335208	DFS1.5 DANMAC FRAME SCREWS 38mm x 6g S/S x 1000 PER BOX	DMIST, DLS & DCMS STILE SCREWS
1335209	DHS2.0 DANMAC HANDLE SCREWS 50mm x 6g S/S x 1000 PER BOX	DH STILE SCREWS
1335210	DSS0.5 SASH SCREWS 12mm x 6g S/S x 1000 PER BOX	PIVOT FIXING SCREWS
1335211	DPPH4 PAN HEAD SCREWS M4 x 16mm S/S x 1000 PER BOX	PIVOT FIXING SCREWS (used with 1335212)
1335212	DPN4 NUTSERTS x 1000 PER BOX	PIVOT BASE (used with 1335211)
RIVETS		
1335207	DPR DANMAC POP RIVETS x 1000 PER BOX	FRAME CHANNEL
DCSPR *	DCSPR COUNTERSUNK POP RIVETS x 1000 PER BOX	FRAME INTO CORNER STAKES
OTHER		
1335220	DNW NYLON WASHER x 30 PER BAG	PIVOT BASE (used with 1335211)

* Note: Non Alspec stocked product, available to order through Danmac.

Pivots & Hinges



DPS PIVOT SET INCLUDING FIXINGS (PAIR)

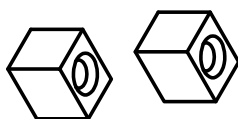
PART	1335201
FINISH	PEARL WHITE GLOSS (010) A.P.O GREY (021) CUSTOM BLACK MATT (063) BARLEY * WHITE BIRCH *
QTY	PAIR

DPA PIVOT ASSEMBLY SETS NO FIXINGS (PAIR)

PART	1335200
FINISH	PEARL WHITE GLOSS (010) A.P.O GREY SATIN (021) CUSTOM BLACK MATT (063) BARLEY * WHITE BIRCH *
QTY	PAIR

DBH BUTT HINGE *

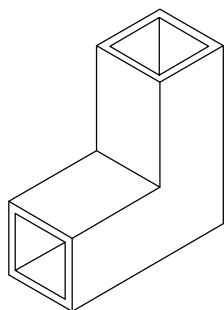
PART	1335281
FINISH	PEARL WHITE GLOSS (010) POLISHED BRIGHT SILVER (0BE) BS *, PW *
QTY	EACH



DFPB FIXED PANEL BLOCK

PART	1335219
FINISH	FROSTED (0J9) WHITE (0I5)
QTY	EACH

Accessories



DCB90 90 Deg CORNER BLOCK

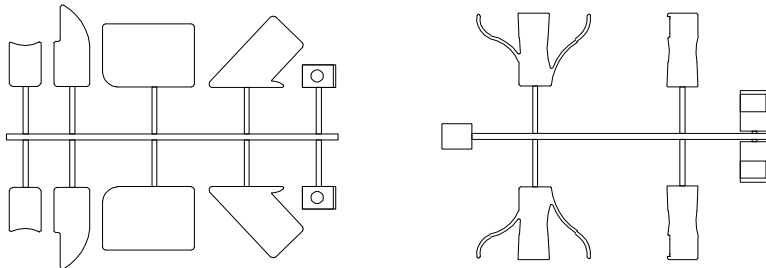
PART	1335204	1335205
FINISH	BLACK (034)	WHITE (0I5)
QTY	EACH	

DBS BUMP STOP

PART	1335221
FINISH	CLEAR (0Z1)
QTY	EACH

* Note: Non Alspec stocked product, available to order through Danmac.

Dress Trims & End Caps



DADT ADAPTOR TRIM	
PART	1335203
FINISH	PEARL WHITE GLOSS (010) A.P.O GREY SATIN (021) CUSTOM BLACK MATT (063) WHITE BIRCH * BARLEY *
QTY	EACH

DMDT MAG DRESS TRIM	
PART	1335202
FINISH	PEARL WHITE GLOSS (010) A.P.O GREY SATIN (021) CUSTOM BLACK MATT (063) WHITE BIRCH * BARLEY *
QTY	EACH

Tapes

PART #	DESCRIPTION
1335216	DDST6 6 x 1mm DOUBLE SIDED TAPE 33m ROLL
1335217	DDSTM 10 x 1.6m DOUBLE SIDED MIRROR TAPE 33m ROLL

Tools

IMAGE	PART #	DESCRIPTION	QTY
	DDTB *	TAPERED DRILL BITT	SINGLE
	1335286	DIHT DANMAC INSERT HAND TOOL	EACH
	1335282	DJIG DANMAC PIVOT, SASH & STILE JIGS	EACH

* Note: Non Alspec stocked product, available to order through Danmac.

Silicone

ADMIL WET AREA SILICONE x 300ml

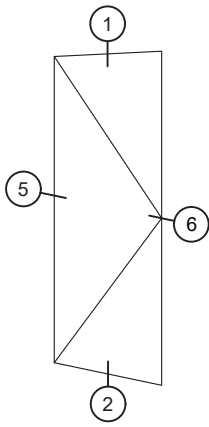
APPLICATIONS

- Ideal for sealing in bathrooms and shower screens
- Anti-fungal formula and will not corrode metals
- Neutral Cure 100%
- Approx. 4-8 minute skin time

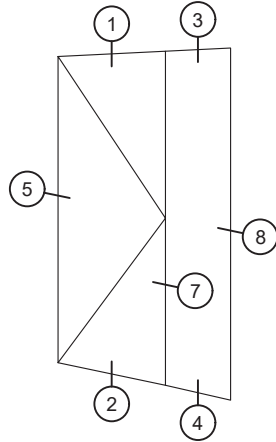
PART #	COLOURS	QTY
1385006	PEARL WHITE GLOSS (010)	300 ml CARTRIDGE (20 cartridges per carton)
	ALMOND IVORY GLOSS (029)	
	GREY (036)	
	TRANSLUCENT (055)	
	OFF WHITE MATT (0A8)	
	CHARCOAL SATIN (0A1)	
	ALUMINIUM (COLOUR) (0JM)	
	LIGHT GREY (0MQ)	



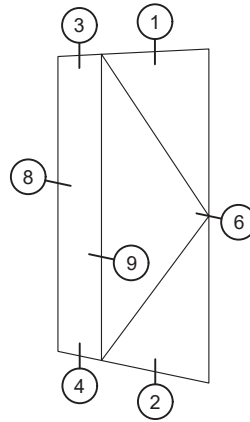
7. Typical Elevation



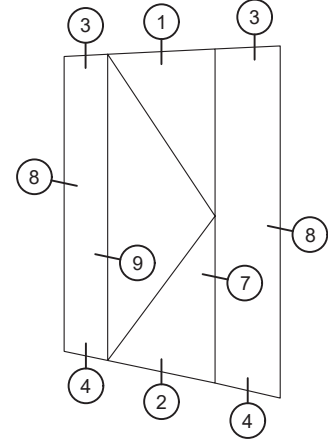
**SINGLE
PANEL**



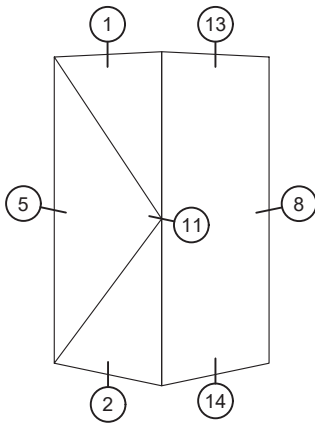
**CLOSER
PANEL**



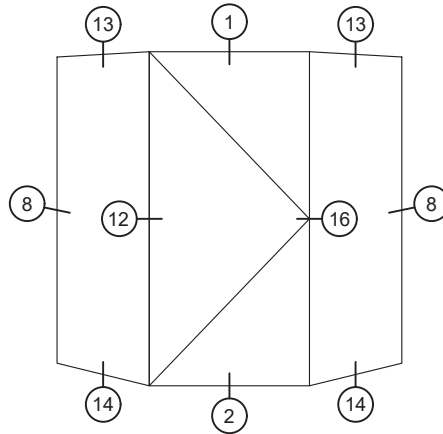
**PIVOT
PANEL**



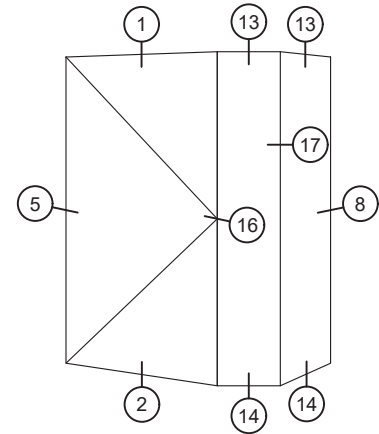
**PIVOT & CLOSER
PANEL**



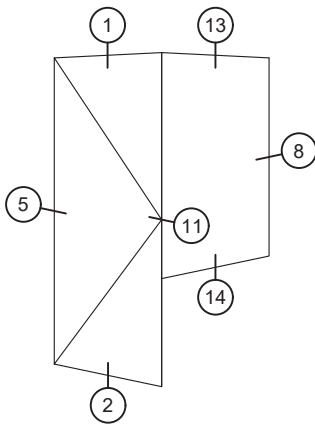
90° RETURN



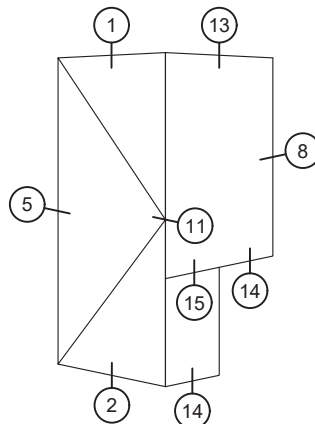
45° RETURN



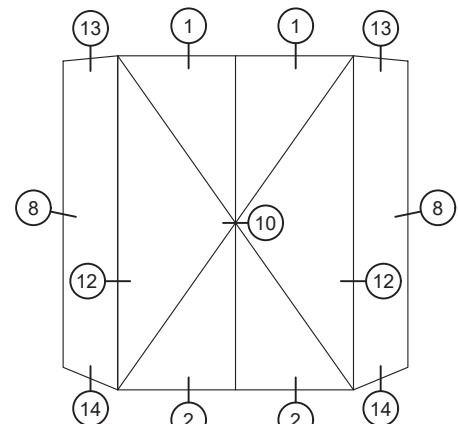
CONSECUTIVE RETURN



90° RETURN OVER HOB / INSIDE



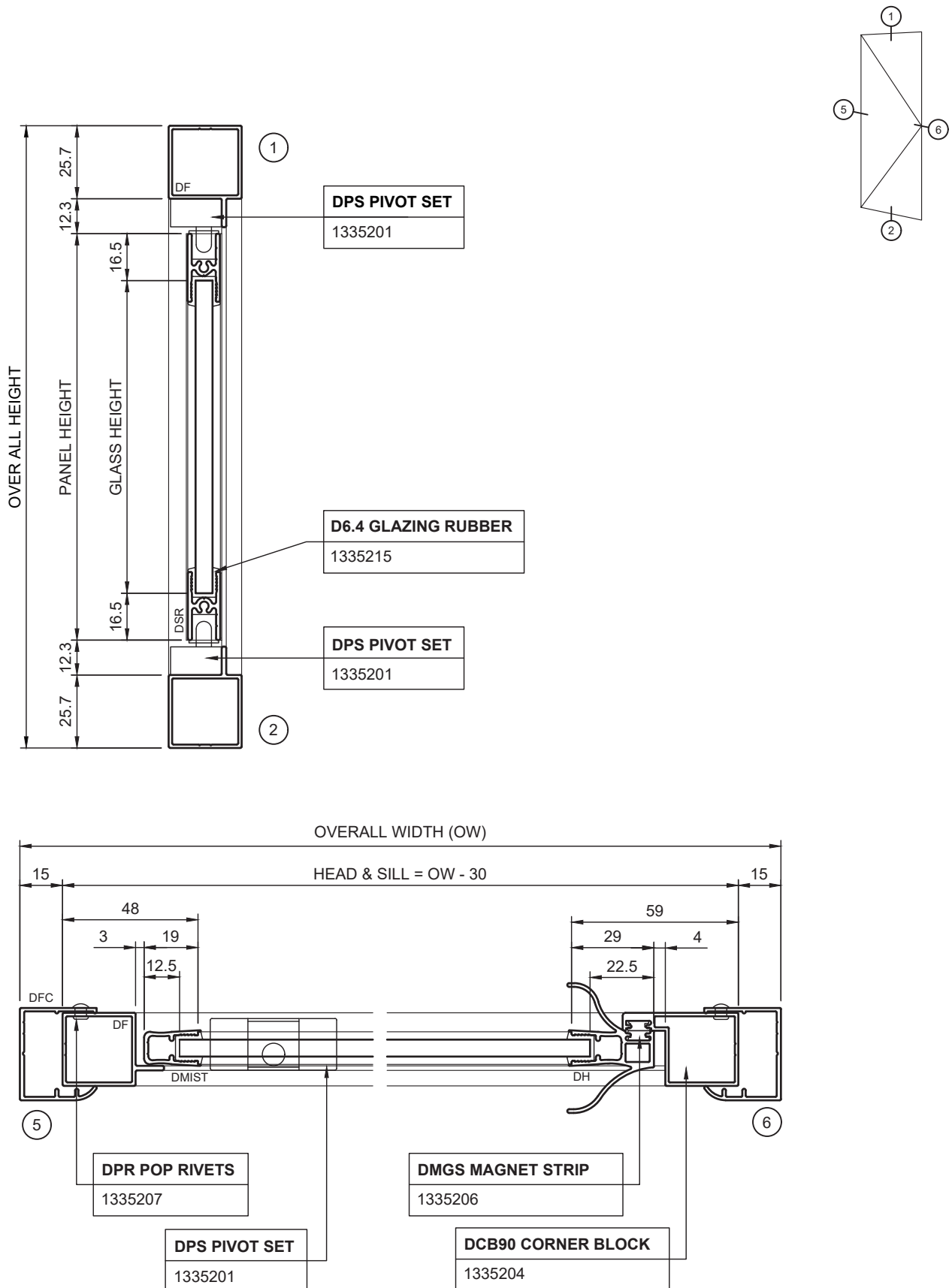
HOB DOUBLE DOOR & 45°



Many more configurations to suit individual requirements

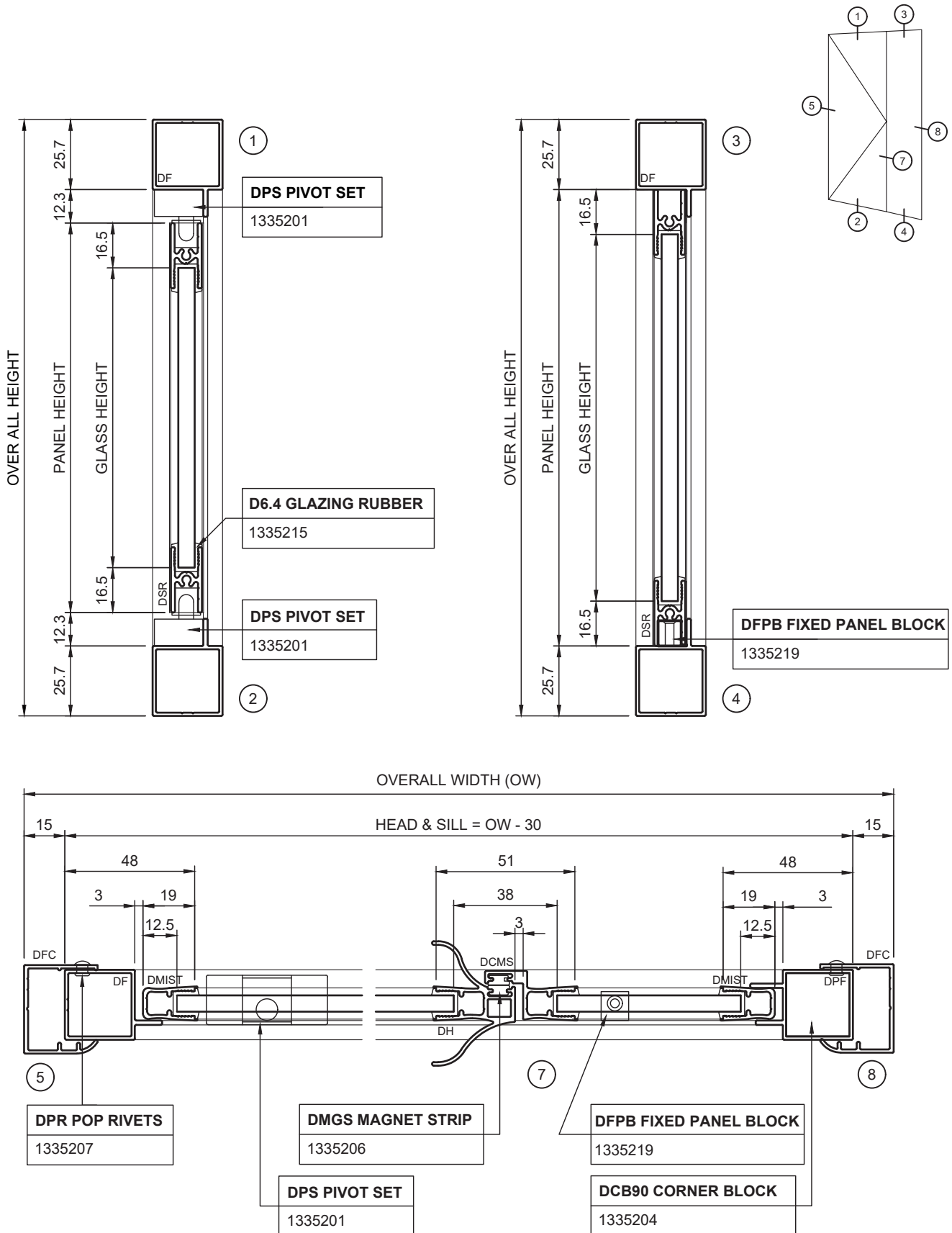
8. Typical Details

Single Door



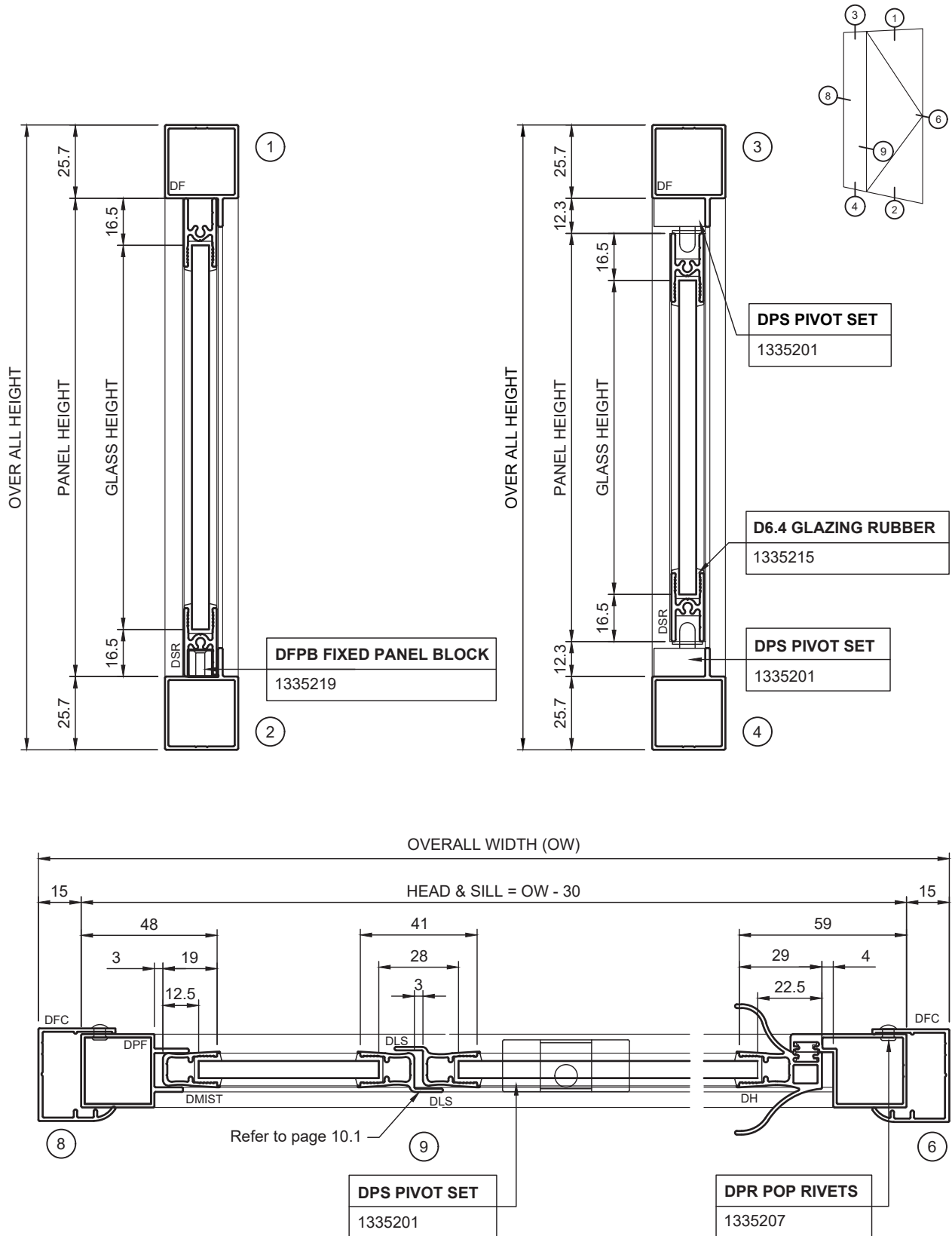
8. Typical Details

Closer Panel - Front Only



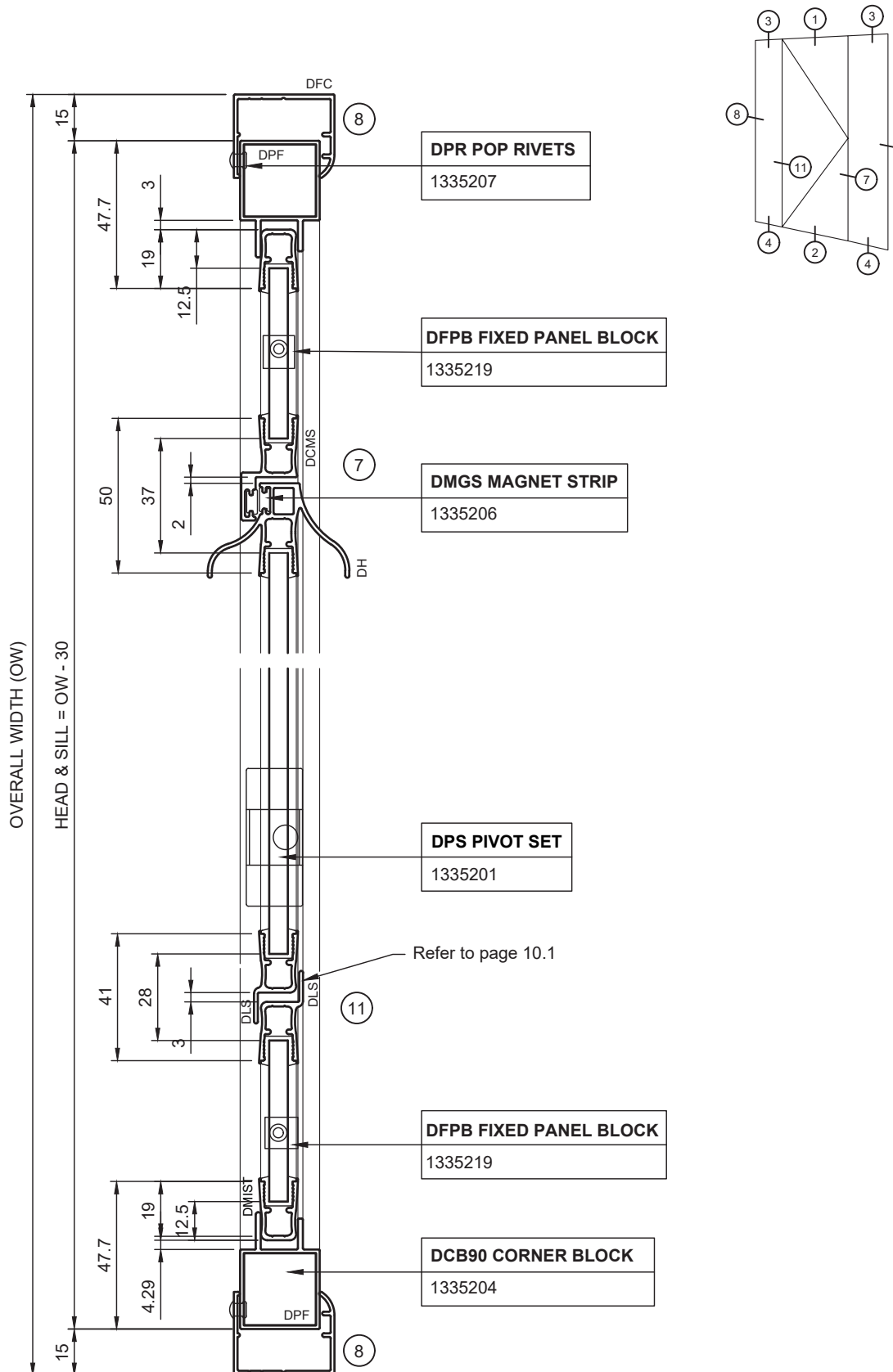
8. Typical Details

Pivot Panel - Front Only



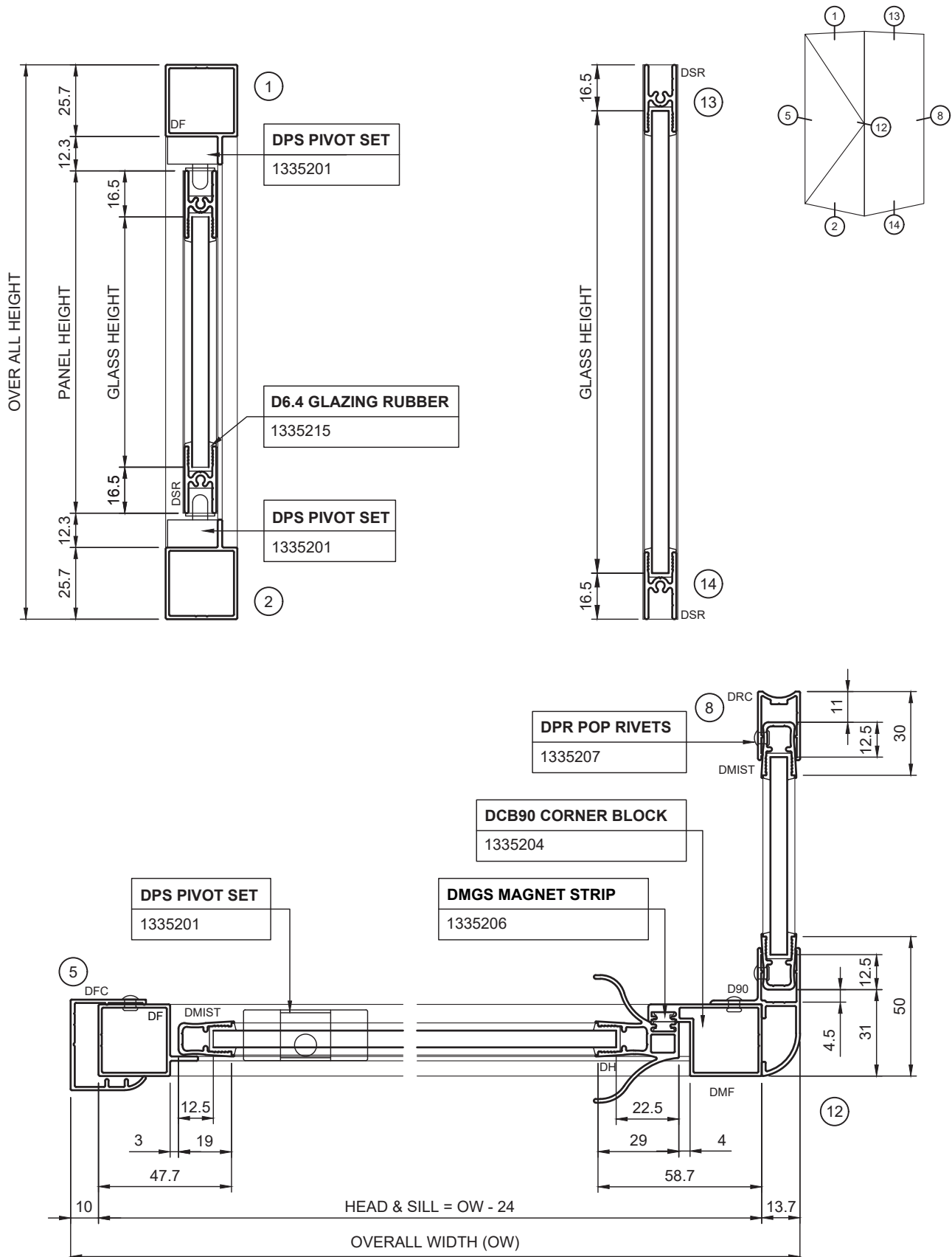
8. Typical Details

Pivot & Closer Panel - Front Only



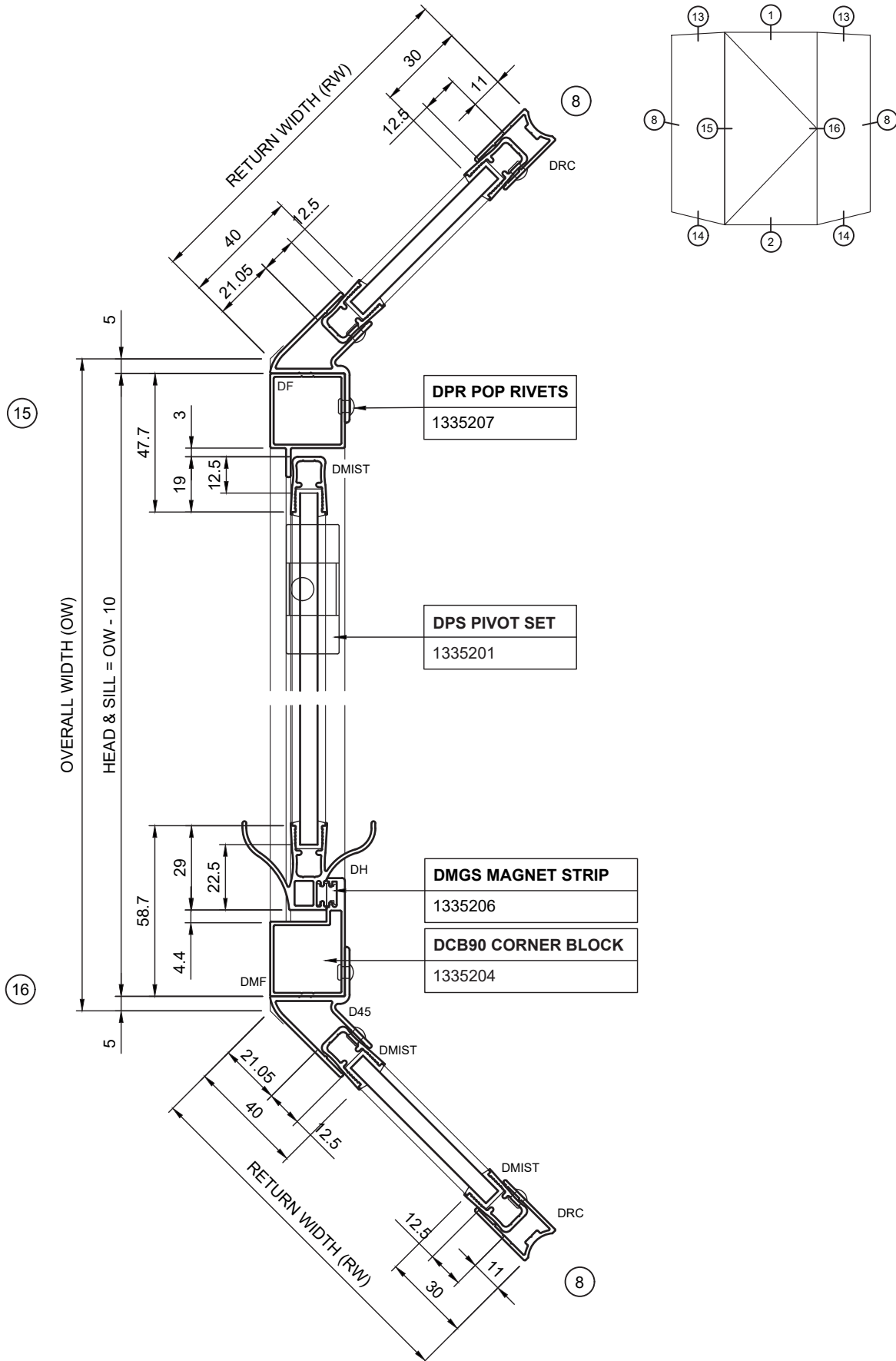
8. Typical Details

Door & 90° Return



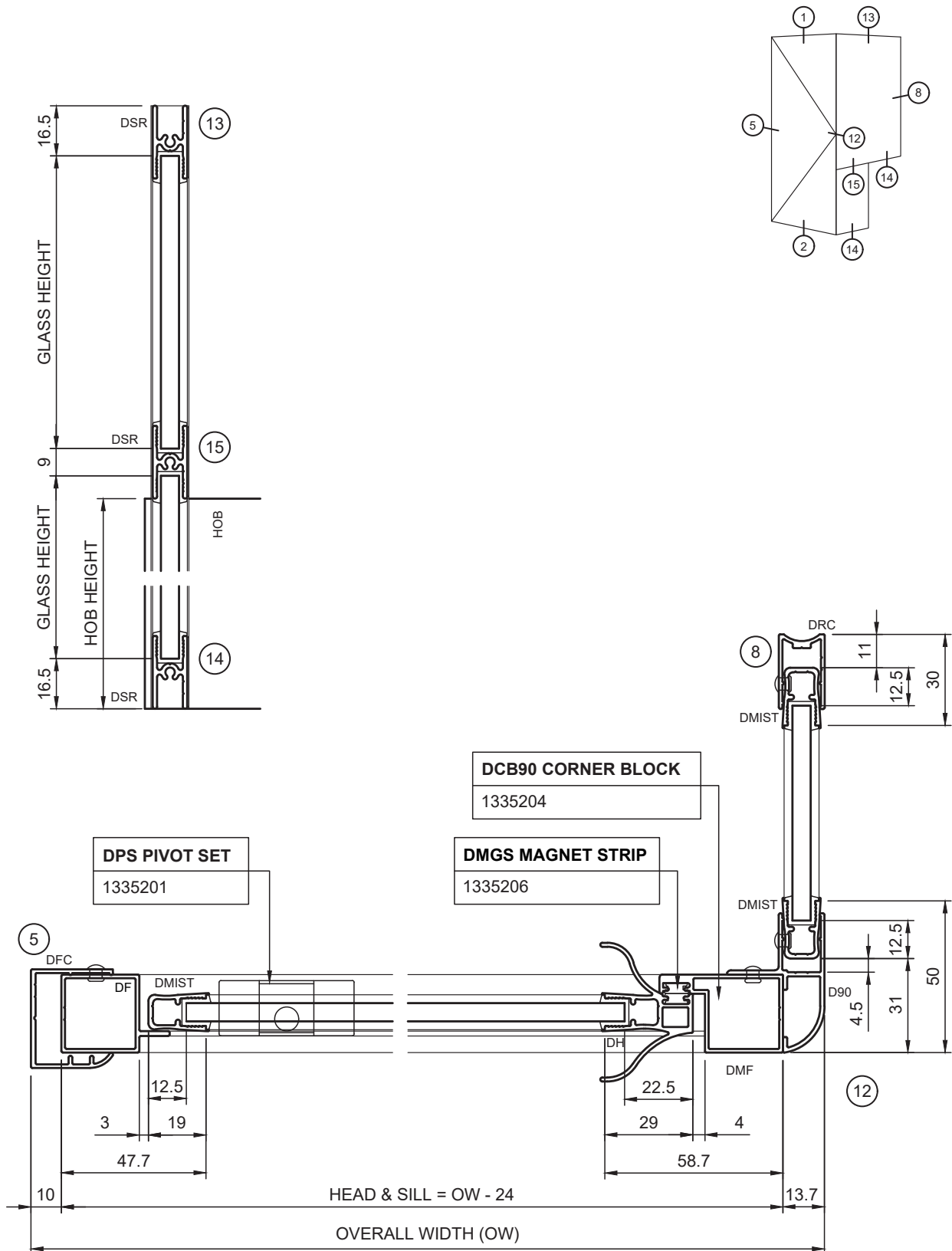
8. Typical Details

Door & 45° Return



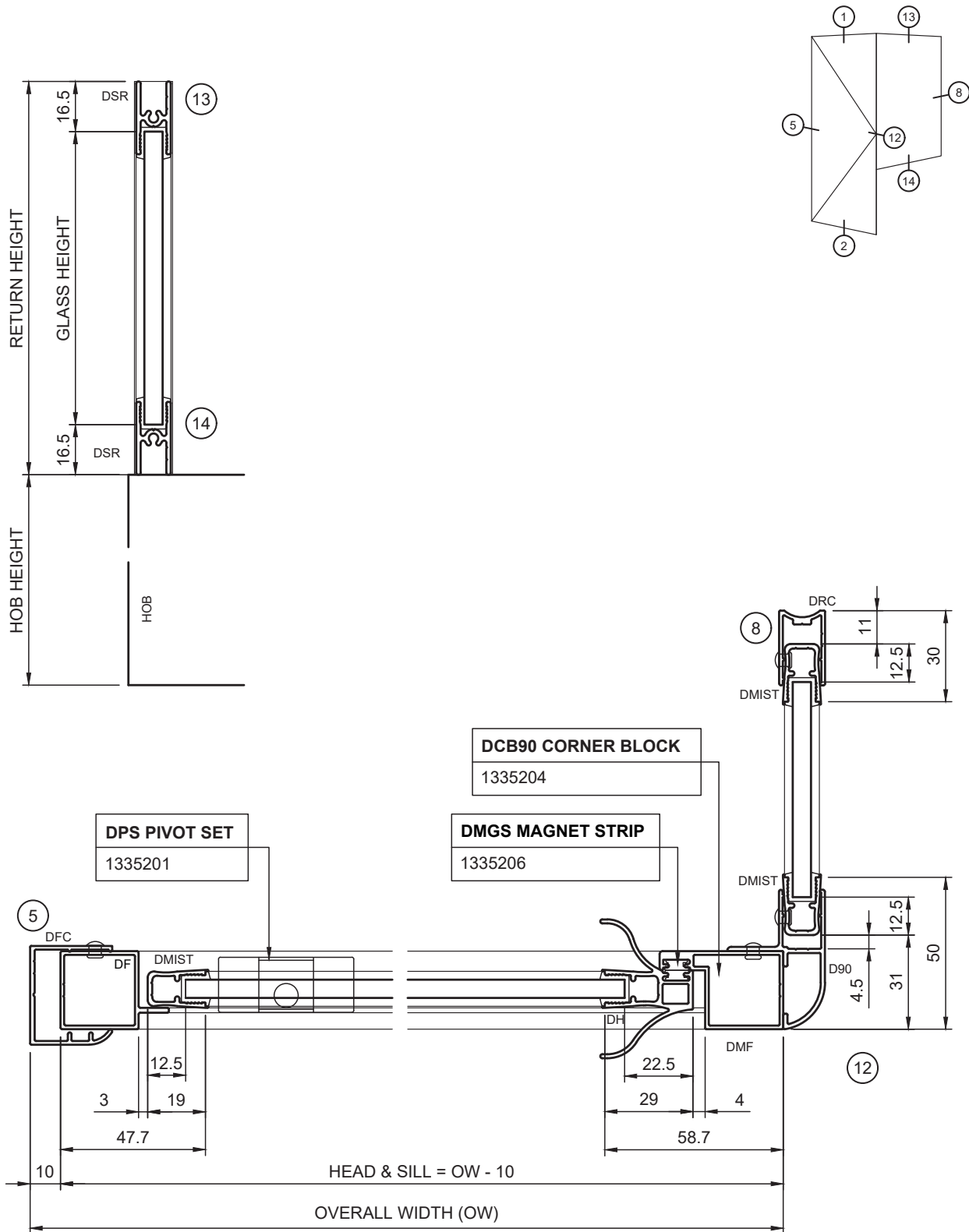
8. Typical Details

Door & 90° Return Over Hob with Infill



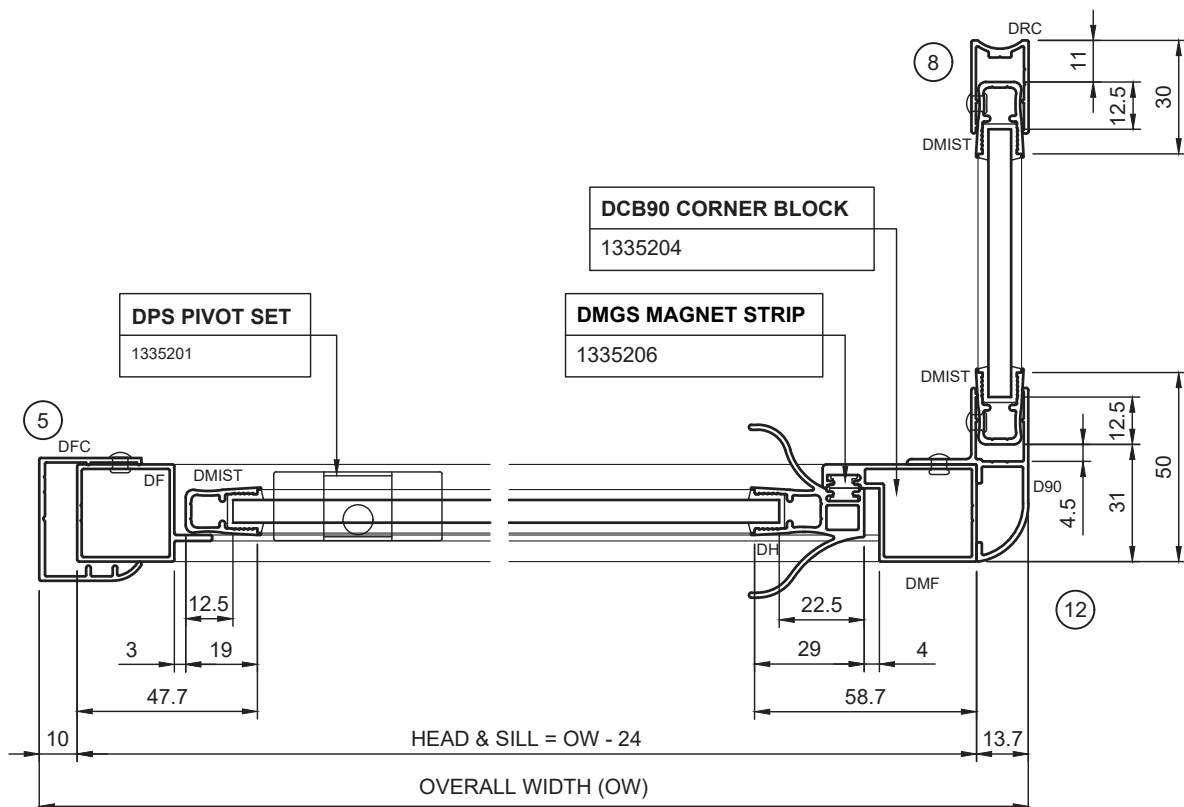
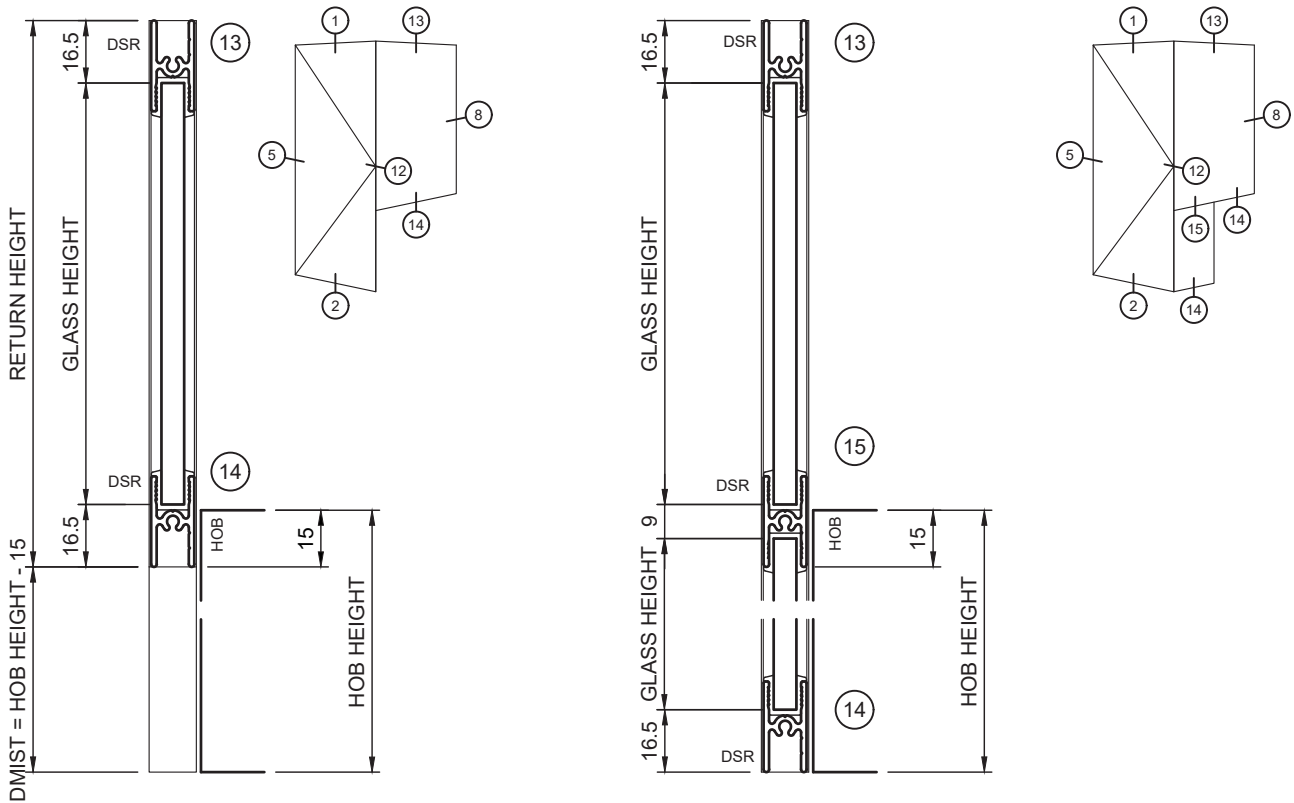
8. Typical Details

Door & 90° Return Over Hob



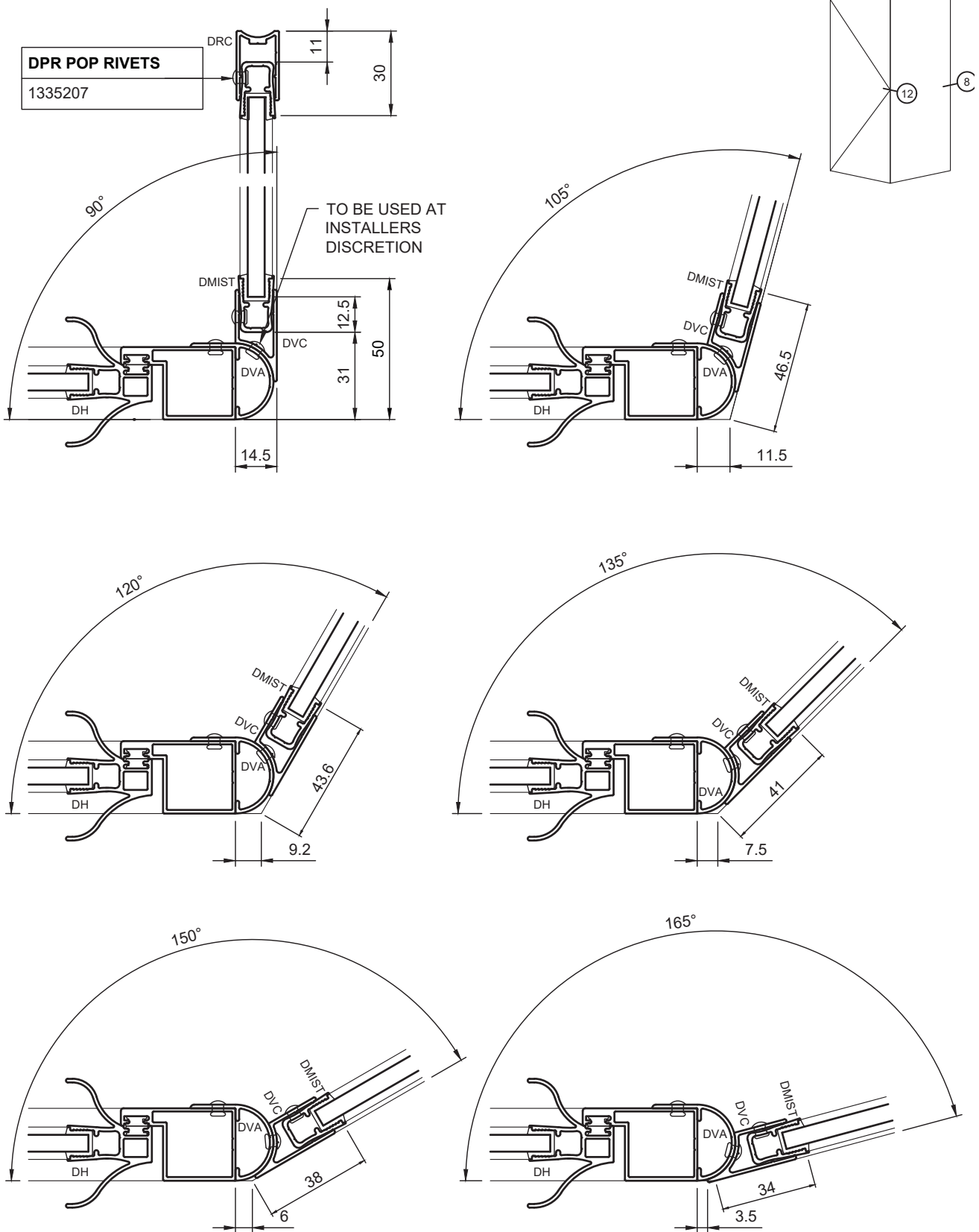
8. Typical Details

Door & 90° Return Inside Hob



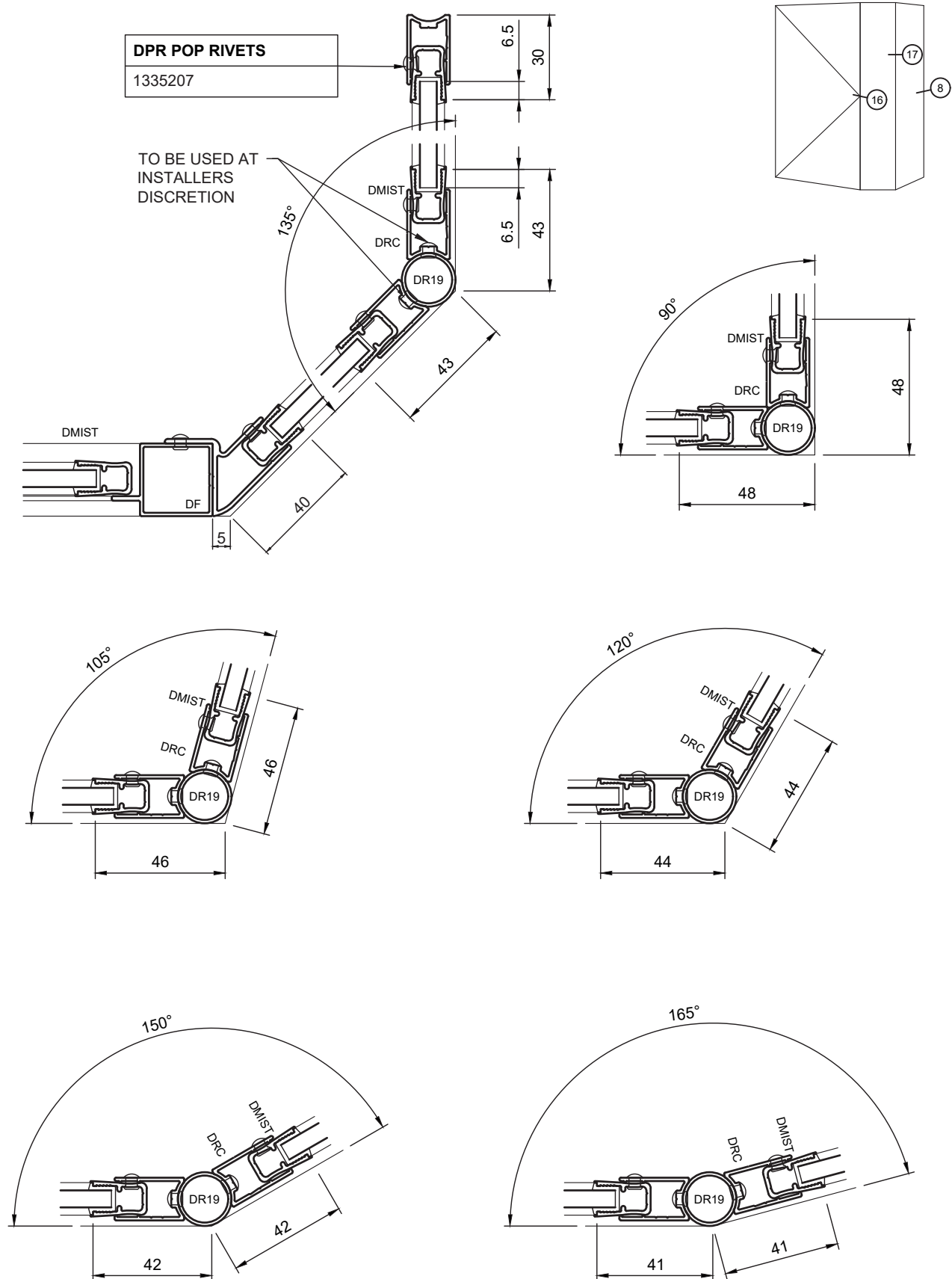
8. Typical Details

Variable Adaptor Set



8. Typical Details

Ø19 Rod & Return Channel Adaptor Variable Angles



Kit Order Form

FULLY FRAMED KIT ORDER FORM

COMPANY: _____

DATE: _____

ORDER No. _____

STYLE: STANDARD PIVOT / AFFINITY FULL OPENING PIVOT SYSTEM / SLIDING / BATH SCREEN

FRAME COLOUR: _____

PIVOT SETTING: _____mm

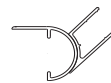
GLASS THICKNESS: _____

RETURN ANGLES:

90°

45°

Other: _____



HOB HEIGHT: _____ OVER / INSIDE

COMPONENTS:

HANDLE TYPE:

FULL LENGTH EXT

DDPH16

RK25-3

SK25



DRESS TRIM COLOUR: _____

DOOR CHANNEL: YES / NO

GLAZING RUBBER: YES / NO COLOUR: _____

PANEL SCREWS: YES / NO



































POP RIVETS: YES / NO

INSTRUCTIONS: _____

NOTE: ALL measurements to be based on outside sizes only.

9. Extrusion / Component Calculator & Cutting Sheets

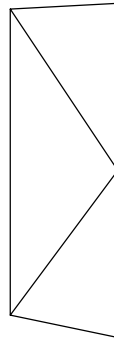
Lineal Order Form

IMAGE	CODE	DESCRIPTION	LTH (m)	Pack	Power Coat				Anodised			
					PW	BY	WB	BK	BS	BG	MN	ML
	DFC	Frame Channel	4.3	x6								
	DMF	Magnetic Frame	4.1	x3								
	DF	Frame	4.1	x3								
	DPF	Panel Frame	4.1	x3								
	DBPF	Brighton Panel Frame	4.3	x3								
	DBF	Brighton Frame	4.1	x3								
	DEWC	Eclipse Wall Channel	4.3	x6		NA	NA			NA		NA
	DEF	Eclipse Frame	4.2	x3		NA	NA			NA		NA
	DEPF	Eclipse Panel Frame	4.2	x3		NA	NA			NA		NA
	DFS	Fineline Stile	3.95	x5								NA
	D90	90 Deg Adaptor	4.1	x4								
	D45	45 Deg Adaptor	4.1	x4								
	DMIST	Mirror Stile	4.1	x8								
	DH	Handle	4.0	x2								
	DLS	Leg Stile	4.1	x8								
	DMS	Magnetic Stile	4.1	x8								
	DBMST	Brighton Mag Stile	4.1	x5								NA
	DCMS	Closer Mag Stile	3.85	x8								NA
	DFOPPS	Full Opening Pivot Panel Stile	4.0	x8						NA		NA
	DFODS	Full Opening Door Stile	4.0	x8						NA		NA
	DSR	Sash Rail	3.8	x8								
	DRC	Return Channel	4.3	x8								
	DDC	Door Channel	3.6	x16								
	DR	19mm Rod	4.0	x10								NA
	10x10	Angle 10x10x1.6	3.0	x20								
	12x12	Angle 12x12x1.6	4.0	x20								
	20x12	Angle 20x12x1.6	4.0	x20								
	20x20	Angle 20x20x1.6	4.0	x20								
	20x25	Angle 25x20x1.6	4.0	x20								
	32X20	Angle 32x20x1.6	4.0	x20								
	DCB	Corner Braces	0.2									NA
	DVA	Variable Adaptor	4.1	x4								NA
	DVC	Variable Channel	4.1	x4								NA
	DUC10	Wall Channel	4.3	x5		NA	NA					

PW = PEARL WHITE, BY = BARLEY, WB = WHITE BIRCH, BS = BRIGHT SILVER, BG = BRIGHT GOLD, MN = MATT NATURAL, BK = BLACK, ML = MILL

9. Extrusion / Component Calculator & Cutting Sheets

Extrusion / Component Calculator - Front Only 2000mm x 900mm



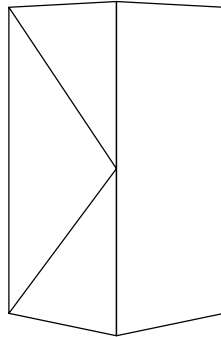
EXTRUSIONS				
CODE	DESCRIPTION	QTY	CUT SIZE (mm)	REQUIRED LENGTHS
DFC	Frame Channel	2	2000	1
DF	Frame	1	2000	0.5
DF	Frame (Head & Sill)	2	870	0.5
DMF	Magnetic Frame	1	2000	0.5
DMIST	Mirror Stile	1	1924	0.5
DH	Handle Stile	1	1919	0.5
DSR	Sash Rail	2	763	0.5
DDC	Door Channel	1	758	0.25

COMPONENTS		
CODE	DESCRIPTION	QTY
D90CB	90° Corner Blocks	4
DPA	Pivot Assembly	2
DSS0.5	6g X 0.5" SS Sash Screw	4
DPPH4	M4 Pan Head SS Screw	4
DPN4	M4 Nutsert	4
DMDT	Mag Dress Trim	1
DNB	Danmac Name Badge	1

COMPONENTS		
CODE	DESCRIPTION	QTY
DDTFC	Frame Chanel Trim	1
DMGS	Magnet Strip	4m
DFS1.5"	Frame Screws	2
DHS2.0"	Handle Screws	2
DPR	Pop Rivets	8
D6.4PW	6mm Glazing Rubber	5.4m
DDST6	Acrylic Double Sided Tape	760mm

9. Extrusion / Component Calculator & Cutting Sheets

Extrusion / Component Calculator - Front & 90° Return 2000mm x 900mm x 900mm



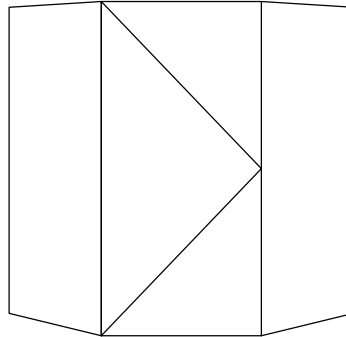
EXTRUSIONS				
CODE	DESCRIPTION	QTY	CUT SIZE (mm)	REQUIRED LENGTHS
DFC	Frame Channel	1	2000	0.5
DF	Frame	1	2000	0.5
DF	Frame (Head & Sill)	2	876	0.5
DMF	Magnetic Frame	1	2000	0.5
D90	90° Adaptor	1	2000	0.5
DMIST	Mirror Stile (Door)	1	1924	1.5
	Mirror Stile (Return)	2	2000	
DH	Handle Stile	1	1919	0.5
DRC	Return Channel	1	2000	0.5
DSR	Sash Rail (Door)	2	763	0.5
DSR	Sash Rail (Return)	2	820	0.5
DDC	Door Channel	1	758	0.25

COMPONENTS		
CODE	DESCRIPTION	QTY
D90CB	90° Corner Blocks	4
DPA	Pivot Assembly	2
DSS0.5	6g X 0.5" SS Sash Screw	4
DPPH4	M4 Pan Head SS Screw	4
DPN4	M4 Nutsert	4
DMDT	Mag Dress Trim	1
DNB	Danmac Name Badge	1

COMPONENTS		
CODE	DESCRIPTION	QTY
DADT	ADAPTOR DRESS TRIM	1
DMGS	MAGNET STRIP	4m
DFS1.5"	FRAME SCREWS	6
DHS2.0"	HANDLE SCREWS	2
DPR	POP RIVETS	18
D6.4PW	6mm GLAZING RUBBER	11.1m
DDST6	ACRYLIC DOUBLE SIDED TAPE	760mm

9. Extrusion / Component Calculator & Cutting Sheets

Extrusion / Component Calculator - Front & 2 x 45° Return 2000mm x 450mm x 450mm



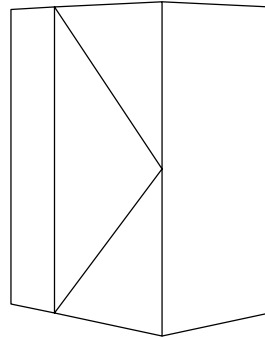
EXTRUSIONS				
CODE	DESCRIPTION	QTY	CUT SIZE (mm)	REQUIRED LENGTHS
DF	Frame	1	2000	1
	Frame (Head & Sill)	2	890	
DMF	Magnetic Frame	1	2000	0.5
D45	45° Adaptor	2	2000	1
DMIST	Mirror Stile (Door)	1	1924	2.5
	Mirror Stile (Return)	4	2000	
DH	Handle Stile	1	1919	0.5
DRC	Return Channel	2	2000	1
DSR	Sash Rail (Door)	2	763	0.5
DSR	Sash Rail (Return)	4	380	0.5
DDC	Door Channel	1	758	0.25

COMPONENTS		
CODE	DESCRIPTION	QTY
D90CB	90° Corner Blocks	4
DPA	Pivot Assembly	2
DSS0.5	6g X 0.5" SS Sash Screw	4
DPPH4	M4 Pan Head SS Screw	4
DPN4	M4 Nutsert	4
DMDT	Mag Dress Trim	1
DNB	Danmac Name Badge	1

COMPONENTS		
CODE	DESCRIPTION	QTY
DADT	Adaptor Dress Trim	1
DMGS	Magnet Strip	4m
DFS1.5"	Frame Screws	10
DHS2.0"	Handle Screws	2
DPR	Pop Rivets	28
DCB	Corner Brace	2
D6.4PW	6mm Glazing Rubber	15.1m
DDST6	Acrylic Double Sided Tape	760mm

9. Extrusion / Component Calculator & Cutting Sheets

Extrusion / Component Calculator - Pivot Panel & 90° Return 2000mm x 1000mm x 1000mm



EXTRUSIONS				
CODE	DESCRIPTION	QTY	CUT SIZE (mm)	REQUIRED LENGTHS
DFC	Frame Channel	1	2000	0.5
DPF	Panel Frame	1	2000	0.5
DMF	Magnetic Frame	1	2000	0.5
DF	Frame (Head & Sill)	2	976	0.5
D90	90° Adaptor	1	2000	0.5
DMIST	Mirror Stile (Pivot Panel)	1	1924	1.5
	Mirror Stile (Return)	2	2000	
DLS	Leg Stile (Pivot Panel)	1	1947	1
	Leg Stile (Door)	1	1924	
DH	Handle Stile (Door)	1	1919	0.5
DRC	Return Channel	1	2000	0.5
DSR	Sash Rail (Door)	2	700	1
	Sash Rail (Pivot Panel)	2	128	
	Sash Rail (Return)	2	820	
DDC	Door Channel	1	695	0.2

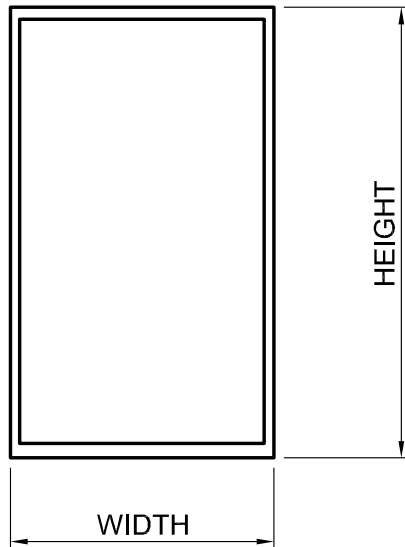
COMPONENTS		
CODE	DESCRIPTION	QTY
D90CB	90° Corner Blocks	4
DPA	Pivot Assembly	2
DSS0.5	6g X 0.5" SS Sash Screw	4
DPPH4	M4 Pan Head SS Screw	4
DPN4	M4 Nutsert	4
DMDT	Mag Dress Trim	1
DNB	Danmac Name Badge	1

COMPONENTS		
CODE	DESCRIPTION	QTY
DADT	Adaptor Dress Trim	1
DMGS	Magnet Strip	4m
DFS1.5"	Frame Screws	10
DHS2.0"	Handle Screws	2
DPR	Pop Rivets	18
D6.4PW	6mm Glazing Rubber	12m
DDST6	Acrylic Double Sided Tape	695mm

9. Extrusion / Component Calculator & Cutting Sheets

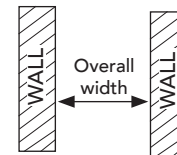
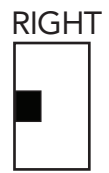
Cutting Sheet - Door Only

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
HEIGHT	
WIDTH	

PIVOT
(circle correct side)



Note: All calculations are based on overall outside sizes

* Mitered

SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		2
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 30mm		2
DSR	Sash Rails	Width - 137mm		2
DDC	Door Channel	Width - 142mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - 124mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	2
Pop Rivets	9
Pivot Set	1
Magnetic Dress Trim	1
FR/Chan Trim Set	1
Name Badge	1
6mm DBL Sided Tape (Door channel)	

GLAZING RUBBER	
THICKNESS	QTY
mm	m

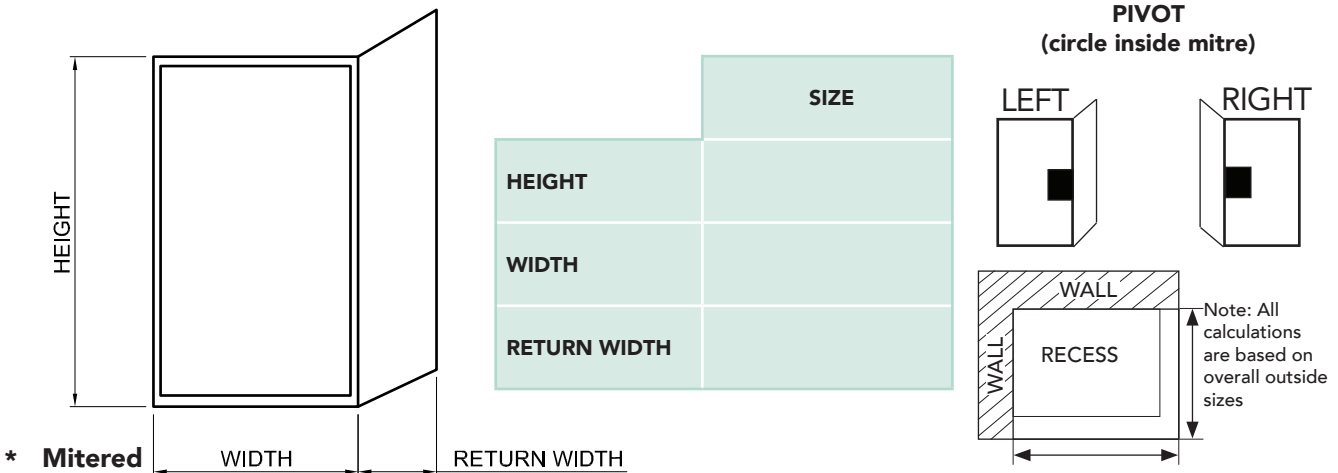
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Door with 90° Return

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Return Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - 131mm		2
DDC	Door Channel	Width - 136mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - 118mm		
RETURN				
DMIST	Mirror Stile	Height		1
DMIST	Mirror Stile	Height		1
DRC	Return Channel	Height		1
DSR	Sash Rail	Return Width - 80mm		1
DSR	Sash Rail	Return Width - 80mm		1
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	6
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Name madge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

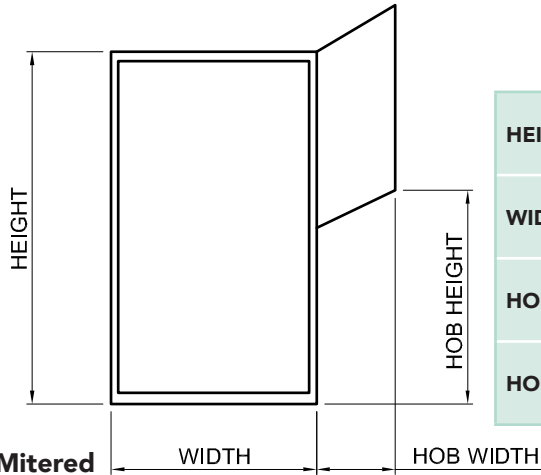
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

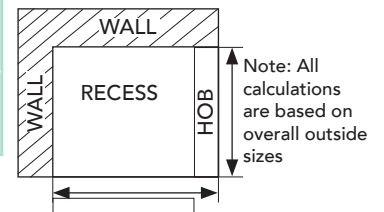
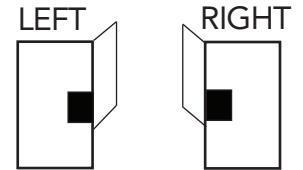
Cutting Sheet - Door with 90° Return with Over Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
HEIGHT	
WIDTH	
HOB HEIGHT	
HOB WIDTH	

PIVOT
(circle inside mitre)



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height - Hob Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Width - 81mm		1
DF	Head & Sill *	Width - 10mm		2
DSR	Sash Rails	Width - 117mm		2
DDC	Door Channel	Width - 122mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - 104mm		
RETURN				
DMIST	Mirror Stile	Height - Hob Height		1
DMIST	Mirror Stile	Height - Hob Height		1
DRC	Return Channel	Height - Hob Height		1
DSR	Sash Rail	Hob Width - 80mm		1
DSR	Sash Rail	Hob Width - 80mm		1
GLASS	HEIGHT	Height - Hob Height - 33mm		1
	WIDTH	Hob Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	6
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

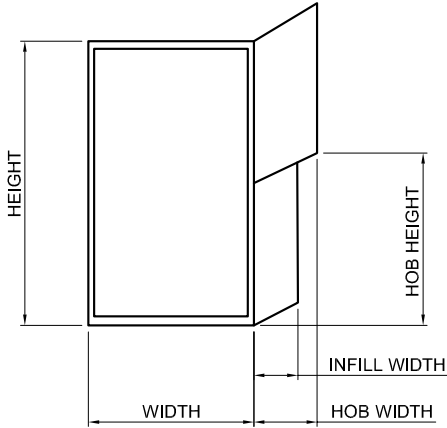
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

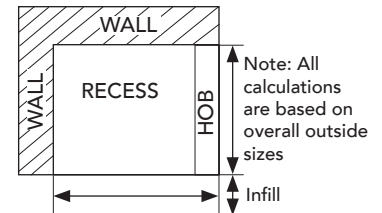
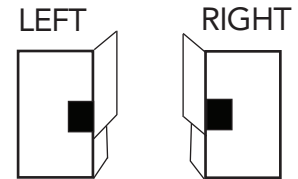
Cutting Sheet - Door with 90° Return with Infill Over Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
FRAME HEIGHT	
FRAME WIDTH	
HOB HEIGHT	
HOB WIDTH	
INFILL WIDTH	

PIVOT
(circle inside mitre)



*** Mitered**

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Width - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - 131mm		2
DDC	Door Channel	Width - 136mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - 118mm		
RETURN				
DMIST	Mirror Stile (3 Holes)	Height		1
DMIST	Mirror Stile	Height - Hob Height		1
DRC	Return Channel	Height - Hob Height		1
DSR	Sash Rail	Hob Width - 80mm		1
DSR	Sash Rail	Hob Width - 80mm		1
GLASS	HEIGHT	Height - Hob Height - 33mm		1
	WIDTH	Hob Width - 67mm		
INFILL PANEL				
DMIST	Mirror Stile	Hob Height		1
DSR	Sash Rail	Infill Width - 70mm		1
GLASS	HEIGHT	Hob Height - 10mm		1
	WIDTH	Infill Width - 57mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	22
Pivot Set	1
Magnetic Dress Trim	1
Mirror Corner Stake	1
90° Adaptor Trim	1
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

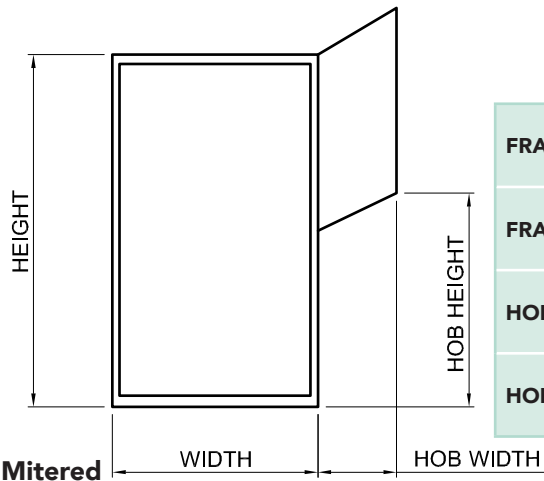
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

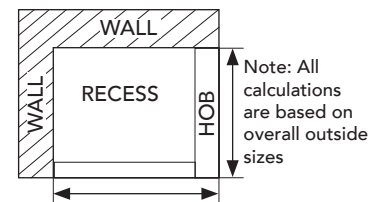
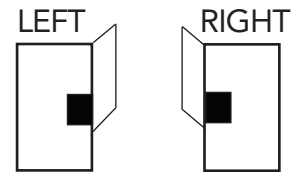
Cutting Sheet - Door with 90° Return Inside Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
FRAME HEIGHT	
FRAME WIDTH	
HOB HEIGHT	
HOB WIDTH	

PIVOT (circle inside mitre)



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Width - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - 131mm		2
DDC	Door Channel	Width - 136mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - 118mm		
RETURN				
DMIST	Mirror Stile	Height - Hob Height + 15mm		2
DRC	Return Channel	Height - Hob Height + 15mm		1
DSR	Sash Rail	Hob Width - 80mm		1
DSR	Sash Rail	Hob Width - 80mm		1
DMIST	Mirror Stile	Hob Width - 15mm		1
GLASS	HEIGHT	Hob Height - 18mm		1
	WIDTH	Hob Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	6
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

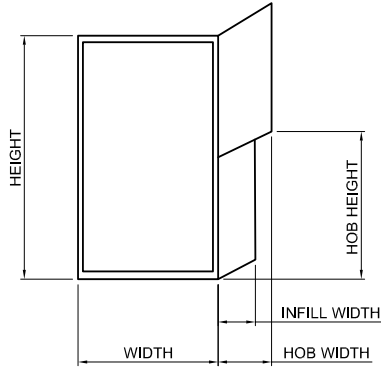
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

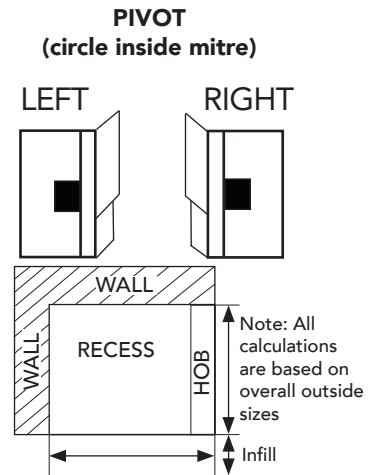
9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Door with 90° Return with Infill Inside Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
FRAME HEIGHT	
FRAME WIDTH	
HOB HEIGHT	
HOB WIDTH	



* Mitered

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Width - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - 131mm		2
DDC	Door Channel	Width - 136mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - 118mm		
RETURN				
DMIST	Mirror Stile	Height		1
DMIST	Mirror Stile	Height - Hob Height + 15mm		1
DRC	Return Channel	Height - Hob Height + 15mm		1
DSR	Sash Rail	Hob Width - 80mm		1
DSR	Sash Rail	Hob Width - 80mm		1
GLASS	HEIGHT	Height - Hob Height - 18mm		1
	WIDTH	Hob Width - 67mm		
INFILL PANEL				
DMIST	Mirror Stile	Hob Height - 15mm		1
DSR	Sash Rail	Infill Width - 70mm		1
GLASS	HEIGHT	Hob Height - 25mm		1
	WIDTH	Infill Width - 57mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	22
Pivot Set	1
Magnetic Dress Trim	1
Mirror Corner Stake	1
90° Adaptor Trim	1
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

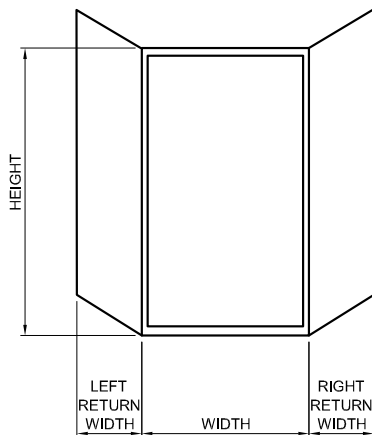
MAGNETIC STRIP	
DESCRIPTION	LENGHT
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

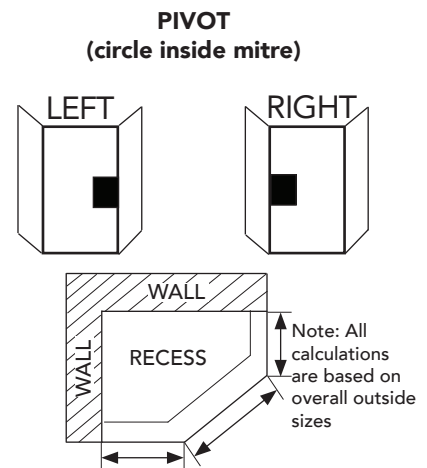
9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Door with Two 45° Returns

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
FRAME HEIGHT	
FRAME WIDTH	
HOB HEIGHT	
HOB WIDTH	



*** Mitered**

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DF	Frame *	Height		1
DMF	Magnetic Frame *	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 10mm		2
DSR	Sash Rails	Width - 117mm		2
DDC	Door Channel	Width - 122mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Frame Width - 104mm		
RIGHT RETURN PANEL				
D45	45° Adaptor	Height		1
DMIST	Mirror Stile	Height		2
DRC	Return Channel	Height		1
DSR	Sash Rail	Right Return Width - 70mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Right Return Width - 57mm		
LEFT RETURN PANEL				
D45	45° Adaptor	Height		1
DMIST	Mirror Stile	Height		1
DRC	Return Channel	Height		1
DSR	Sash Rail	Left Return Width - 70mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Left Return Width - 57mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	26
Pivot Set	1
Magnetic Dress Trim	1
45° Adaptor Trim	1
Name Badge	1
Corner Braces	2
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

MAGNETIC STRIP	
DESCRIPTION	LENGHT
Handle Stile	m
Frame	m

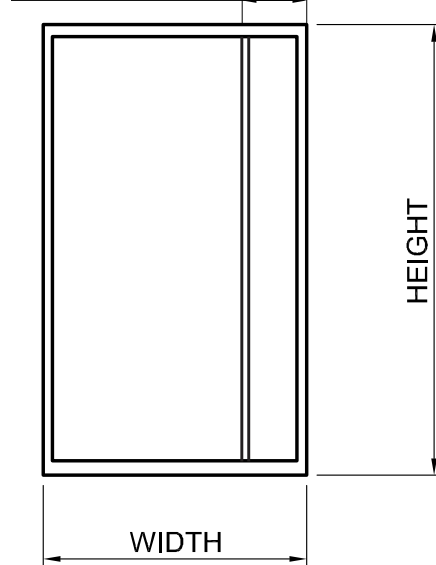
PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Front Only with Closer Panel

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			

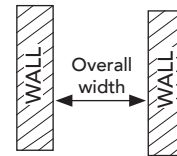
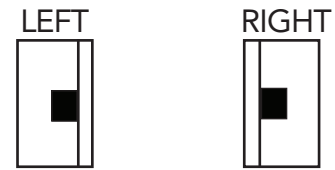
PANEL WIDTH (PW)



	SIZE
HEIGHT	
WIDTH	
PANEL WIDTH	

Pivot Setting _____ mm
Note - pivot point measured from inside mitre

PIVOT
(circle correct side)



Note: All calculations are based on overall outside sizes

*** Mitered**

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channel	Height		2
DF	Frame *	Height		1
DPF	Panel Frame	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 30mm		2
DSR	Sash Rails	Width - PW - 106mm		2
DDC	Door Channel	Width - PW - 111mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 93mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	6
Pop Rivets	9
Pivot Set	1
Magnetic Dress Trim	1
FR/Chan Trim Set	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	

GLAZING RUBBER	
THICKNESS	QTY
mm	m

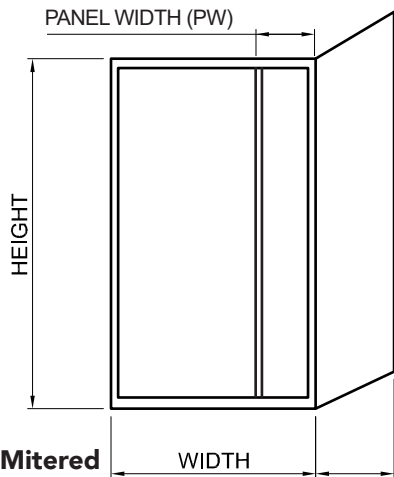
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Closer Panel & 90° Return

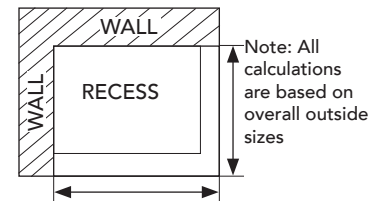
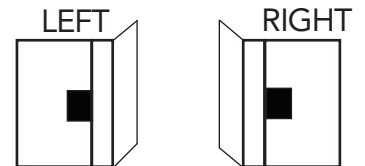
CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
HEIGHT	
WIDTH	
RETURN WIDTH	
PANEL WIDTH	

Pivot Setting _____ mm
Note - pivot point measured from inside mitre

PIVOT
(circle inside mitre)



* **Mitered** WIDTH RETURN WIDTH

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channel	Height		1
DF	Frame *	Height		1
DPF	Panel Frame *	Height		1
D90	90 Degree Adaptor	Return Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - PW - 100mm		2
DDC	Door Channel	Width - PW - 105mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 87mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height		2
DRC	Return Channel	Height		1
DSR	Sash Rail	Return Width - 80mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Name Badge	1
Fixed Panel Blocks	2
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

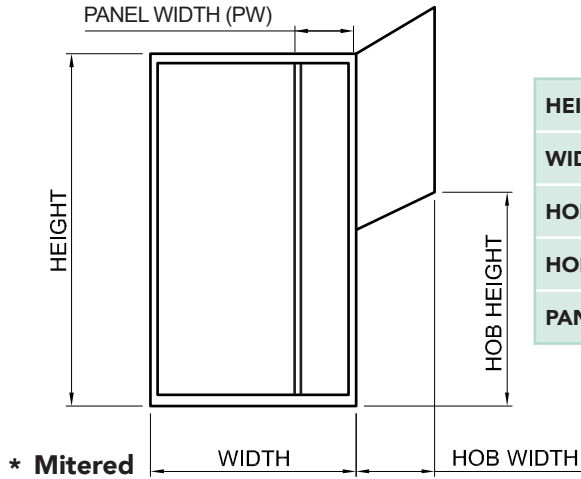
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Closer Panel with 90° Return with Over Hob

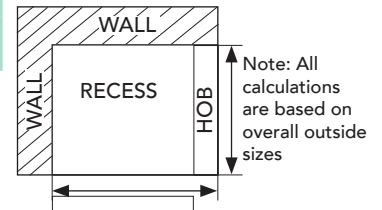
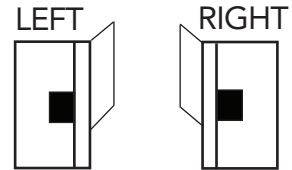
CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
HEIGHT	
WIDTH	
HOB HEIGHT	
HOB WIDTH	
PANEL WIDTH	

Pivot Setting _____ mm
Note - pivot point measured from inside mitre

PIVOT (circle inside mitre)



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channel	Height		1
DF	Frame *	Height		1
DPF	Panel Frame *	Height		1
D90	90 Degree Adaptor	Height - Hob Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 10mm		2
DSR	Sash Rails	Width - PW - 86mm		2
DDC	Door Channel	Width - PW - 91mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 73mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height - Hob Height		2
DRC	Return Channel	Height - Hob Height		1
DSR	Sash Rail	Return Width - 80mm		2
GLASS	HEIGHT	Height - Hob Height - 33mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Closer Panel with 90° Return with Infill Over Hob

CUSTOMER	DATE	ORDER NO.
GLASS TYPE & THICKNESS	COLOUR	

SIZE	
HEIGHT	
WIDTH	
HOB HEIGHT	
HOB WIDTH	
INFILL WIDTH	
PANEL WIDTH	

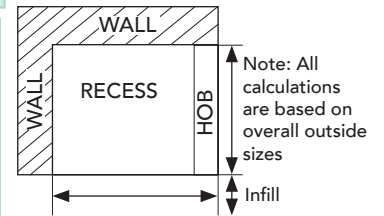
PIVOT (circle inside mitre)

LEFT

RIGHT

*** Mitered**

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channel	Height		1
DPF	Panel Frame	Height		1
DF	Frame *	Height		1
D90	90 Degree Adaptor	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Width - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - PW - 100mm		2
DDC	Door Channel	Width - PW - 105mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 87mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile (3 Holes)	Height		1
DMIST	Mirror Stile	Height - Hob Height		1
DRC	Return Channel	Height - Hob Height		1
DSR	Sash Rail	Hob Width - 80mm		1
DSR	Sash Rail	Hob Width - 80mm		1
GLASS	HEIGHT	Height - Hob Height - 33mm		1
	WIDTH	Hob Width - 67mm		
INFILL PANEL				
DMIST	Mirror Stile	Hob Height		1
DSR	Sash Rail	Infill Width - 70mm		1
GLASS	HEIGHT	Hob Height - 10mm		1
	WIDTH	Infill Width - 57mm		



Pivot Setting _____ mm

Note - pivot point measured from inside mitre

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	14
Pop Rivets	22
Pivot Set	1
Magnetic Dress Trim	1
Mirror Corner Stake	1
90° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

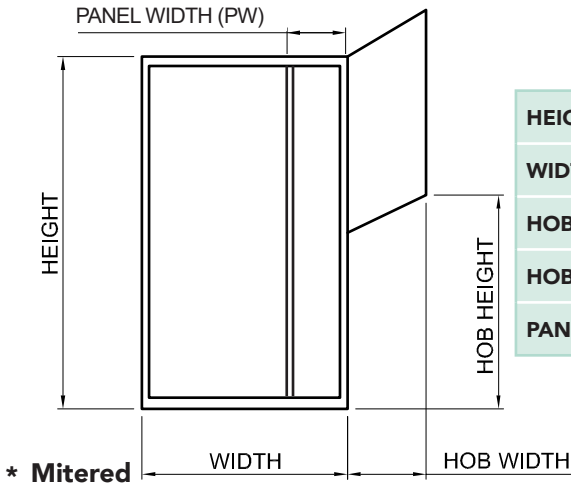
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

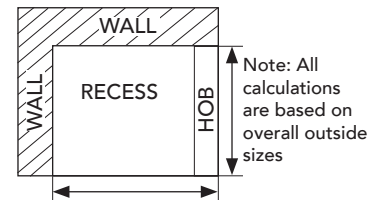
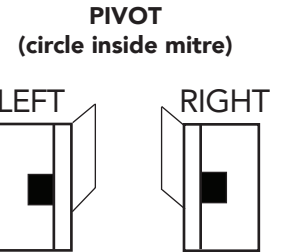
Cutting Sheet - Closer Panel with 90° Return Inside Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



	SIZE
HEIGHT	
WIDTH	
HOB HEIGHT	
HOB WIDTH	
PANEL WIDTH	

Pivot Setting _____mm
Note - pivot point measured from inside mitre



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DF	Frame *	Height		1
DPF	Panel Frame	Height		1
D90	90 Degree Adaptor	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - PW - 100mm		2
DDC	Door Channel	Width - PW - 105mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 87mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height - Hob Height + 15mm		2
DRC	Return Channel	Height - Hob Height + 15mm		1
DSR	Sash Rail	Hob Width - 80mm		2
DMIST	Mirror Stile (No Holes)	Hob Height - 15mm		1
GLASS	HEIGHT	Height - Hob Height - 33mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	6
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

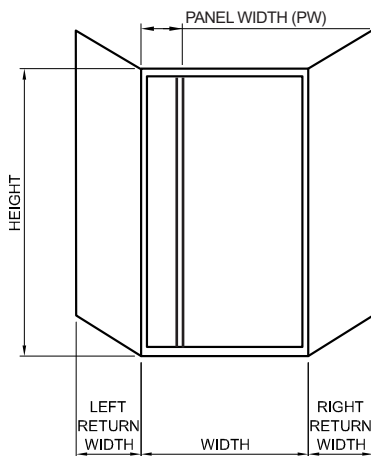
GLAZING RUBBER	
THICKNESS	QTY
mm	m

MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Closer Panel with Two 45° Returns

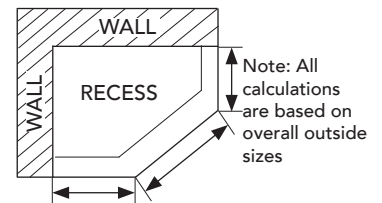
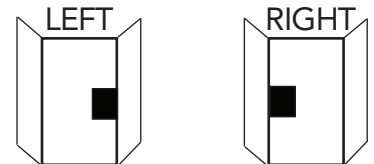


CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			

	SIZE
FRAME HEIGHT	
FRAME WIDTH	
HOB HEIGHT	
HOB WIDTH	
PANEL WIDTH	

Pivot Setting _____ mm

PIVOT
(circle inside mitre)



* **Mitered**

Note - pivot point measured from inside mitre

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DF	Frame *	Height		1
DPF	Panel Frame	Height		1
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 10mm		2
DSR	Sash Rails	Width - PW - 86mm		2
DDC	Door Channel	Width - PW - 91mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Frame Width - 73mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RIGHT RETURN PANEL				
D45	45° Adaptor	Height		1
DMIST	Mirror Stile	Height		2
DRC	Return Channel	Height		1
DSR	Sash Rail	Right Return Width - 70mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Right Return Width - 57mm		
LEFT RETURN PANEL				
D45	45° Adaptor	Height		1
DMIST	Mirror Stile	Height		1
DRC	Return Channel	Height		1
DSR	Sash Rail	Left Return Width - 70mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Left Return Width - 57mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	26
Pivot Set	1
Magnetic Dress Trim	1
45° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
Corner Braces	2
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

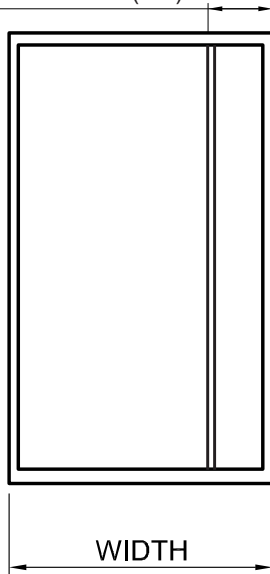
PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Front Only with Pivot Panel

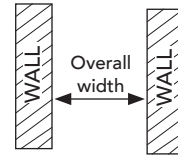
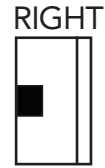
CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			

PANEL WIDTH (PW)



	SIZE
HEIGHT	
WIDTH	
PANEL WIDTH	

PIVOT
(circle correct side)



Note: All calculations are based on overall outside sizes

Pivot Setting _____ mm

Pivot Position - Panel size plus pivot setting less 27mm.
Measure pivot position from fixed panel end of head & sill.
Note - pivot point measured from inside mitre

COMPONENTS

DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	6
Pop Rivets	12
Pivot Set	1
Magnetic Dress Trim	1
FR/Chan Trim Set	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	

GLAZING RUBBER

THICKNESS	QTY
mm	m

MAGNETIC STRIP

DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

* Mitered

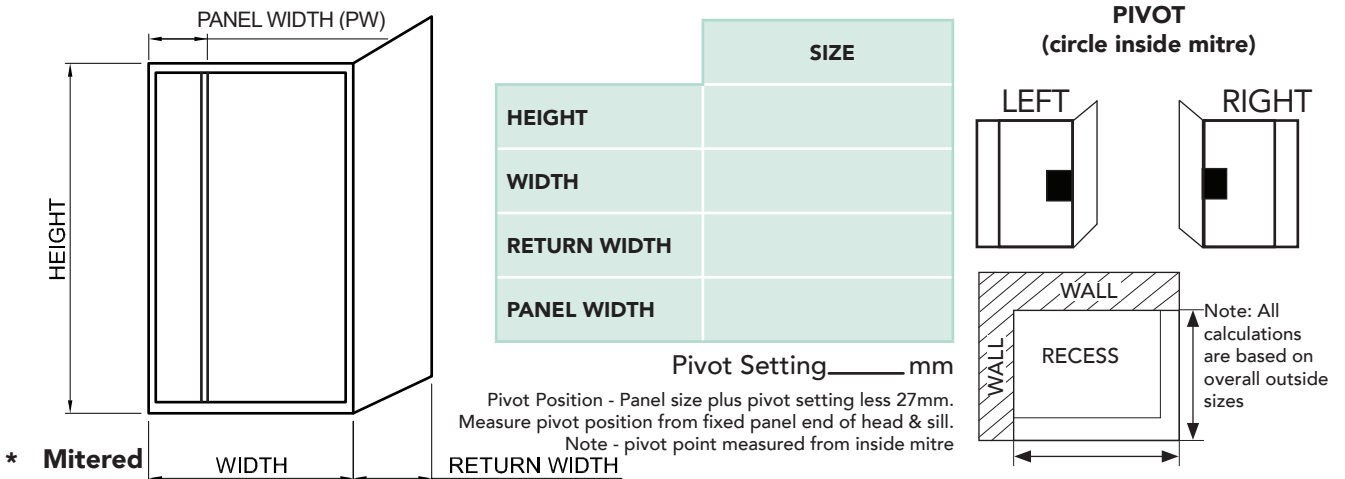
FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		2
DPF	Panel Frame *	Height		1
DMF	Magnetic Frame *	Height		1
DLS	Leg Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 30mm		2
DSR	Sash Rails	Width - PW - 106mm		2
DDC	Door Channel	Width - PW - 111mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 93mm		
PIVOT PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DLS	Leg Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Pivot Panel & 90° Return

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DPF	Panel Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height		1
DLS	Leg Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - PW - 100mm		2
DDC	Door Channel	Width - PW - 105mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 87mm		
PIVOT PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Leg Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height		2
DRC	Return Channel	Height		1
DSR	Sash Rail	Return Width - 80mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Name Badge	1
Fixed Panel Blocks	2
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

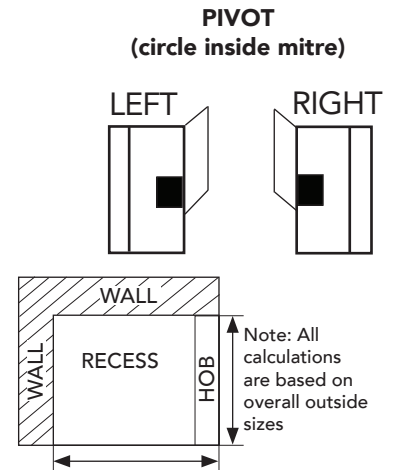
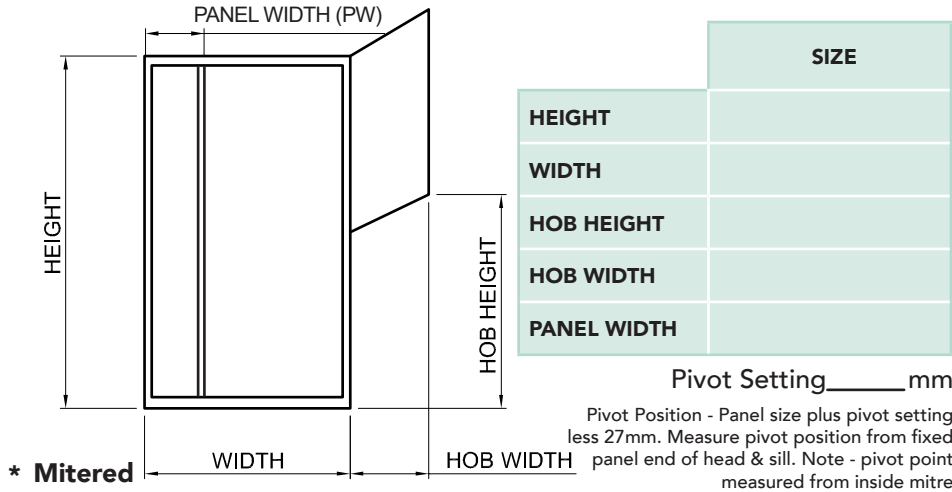
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Pivot Panel with 90° Return Inside Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



* **Mitered**

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DPF	Panel Frame	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height		1
DLS	Leg Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - PW - 100mm		2
DDC	Door Channel	Width - PW - 105mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 87mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height - Hob Height + 15mm		2
DRC	Return Channel	Height - Hob Height + 15mm		1
DSR	Sash Rail	Hob Width - 80mm		2
DMIST	Mirror Stile (No Holes)	Hob Height - 15mm		1
GLASS	HEIGHT	Height - Hob Height - 18mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

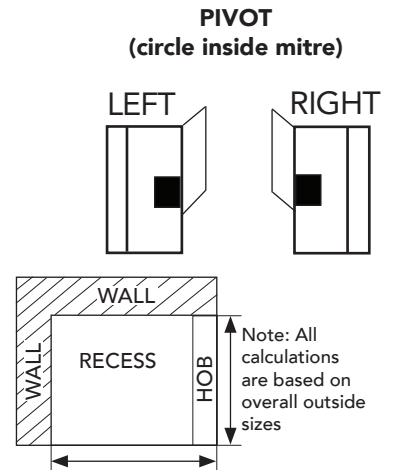
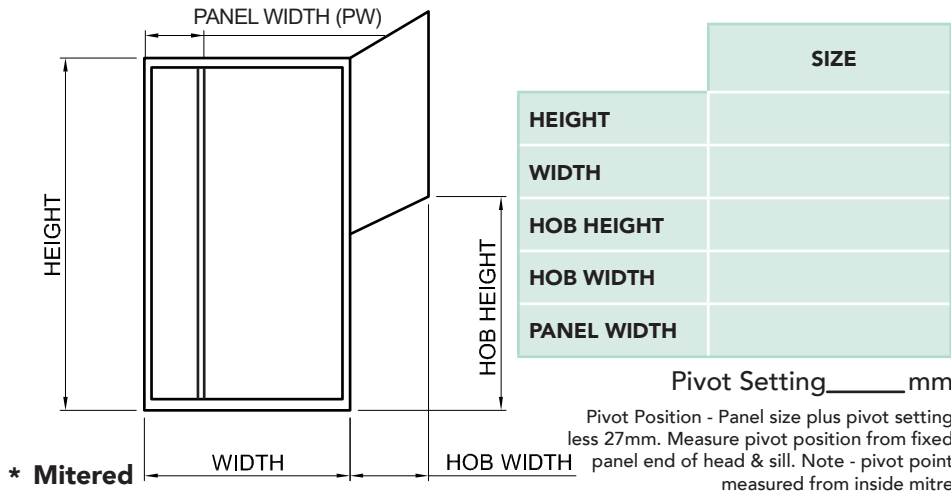
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Pivot Panel with 90° Return Over Hob

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DPF	Panel Frame *	Height		1
DMF	Magnetic Frame *	Height		1
D90	90 Degree Adaptor	Height - Hob Height		1
DLS	Leg Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 10mm		2
DSR	Sash Rails	Width - PW - 86mm		2
DDC	Door Channel	Width - PW - 91mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - PW - 73mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height - Hob Height		2
DRC	Return Channel	Height - Hob Height		1
DSR	Sash Rail	Hob Width - 80mm		2
GLASS	HEIGHT	Height - Hob Height - 33mm		1
	WIDTH	Return Width - 67mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	18
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
6mm DBL Sided Tape (Door channel)	1

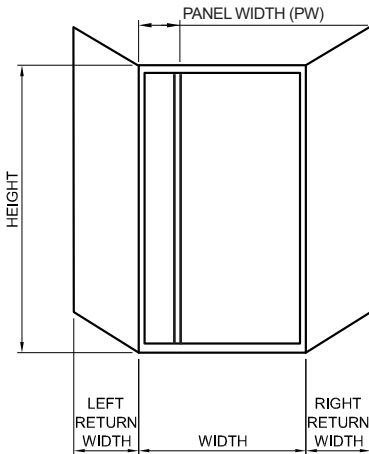
GLAZING RUBBER	
THICKNESS	QTY
mm	m

MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Closer Panel with Two 45° Returns

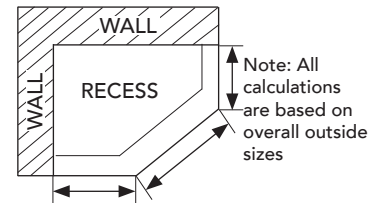
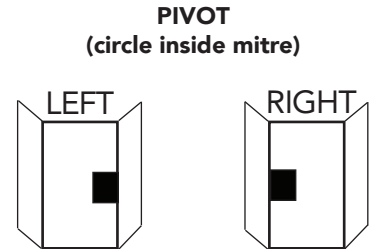


CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			

	SIZE
FRAME HEIGHT	
FRAME WIDTH	
HOB HEIGHT	
HOB WIDTH	
PANEL WIDTH	

Pivot Position - Panel size plus pivot setting less 27mm. Measure pivot position from fixed panel end of head & sill.

Pivot Setting _____mm



*** Mitered**

Note - pivot point measured from inside mitre

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DPF	Panel Frame	Height		1
DMF	Magnetic Frame *	Height		1
DLS	Leg Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 10mm		2
DSR	Sash Rails	Width - PW - 86mm		2
DDC	Door Channel	Width - PW - 91mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Frame Width - 73mm		
PIVOT PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DLS	Leg Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RIGHT RETURN PANEL				
D45	45° Adaptor	Height		1
DMIST	Mirror Stile	Height		2
DRC	Return Channel	Height		1
DSR	Sash Rail	Right Return Width - 70mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Right Return Width - 57mm		
LEFT RETURN PANEL				
D45	45° Adaptor	Height		1
DMIST	Mirror Stile	Height		1
DRC	Return Channel	Height		1
DSR	Sash Rail	Left Return Width - 70mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Left Return Width - 57mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	14
Pop Rivets	26
Pivot Set	1
Magnetic Dress Trim	1
45° Adaptor Trim	1
Fixed Panel Blocks	2
Name Badge	1
Corner Braces	2
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

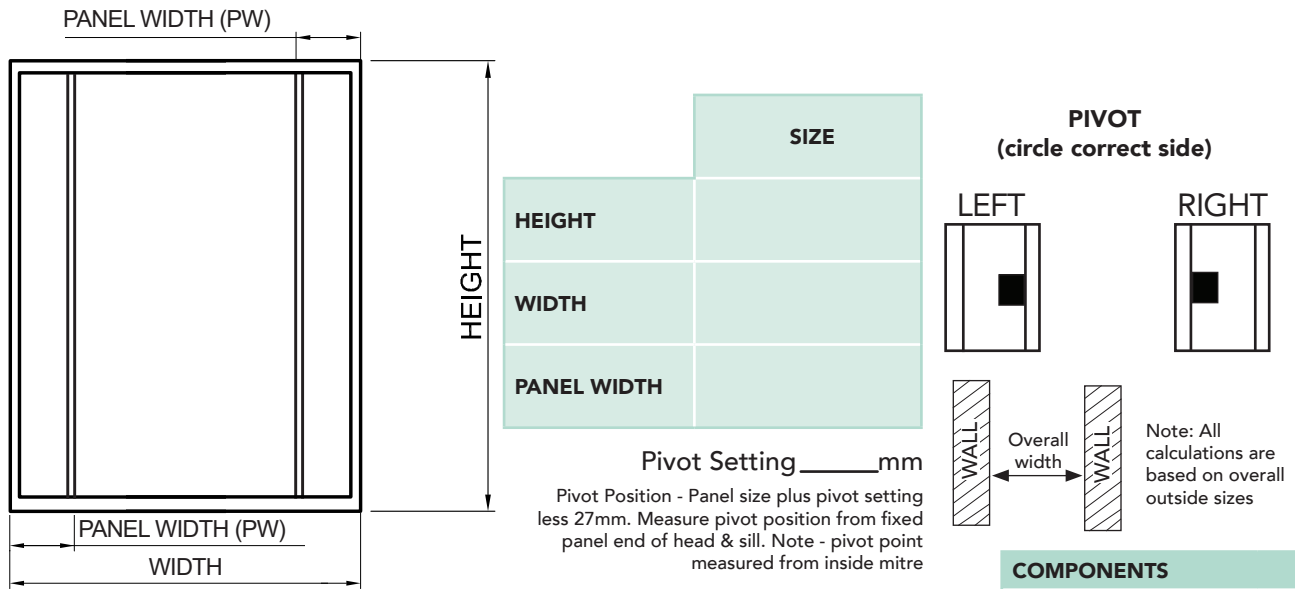
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Front Only with Pivot Panel & Closer Panel

CUSTOMER		DATE		ORDER NO.	
GLASS TYPE & THICKNESS		COLOUR			



* Mitered

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		2
DPF	Panel Frame *	Height		2
DMIST	Mirror Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 30mm		2
DSR	Sash Rails	Width - (PW x 2) - 75mm		2
DDC	Door Channel	Width - (PW x 2) - 80mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - (PW x 2) - 62mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
PIVOT PANEL				
DMIST	Mirror Stile	Height - 53mm		2
DLS	Leg Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		

COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	10
Pop Rivets	16
Pivot Set	1
Magnetic Dress Trim	1
FR/Chan Trim Set	1
Fixed Panel Blocks	4
Name Badge	1
6mm DBL Sided Tape (Door channel)	

GLAZING RUBBER	
THICKNESS	QTY
mm	m

MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

9. Extrusion / Component Calculator & Cutting Sheets

Cutting Sheet - Pivot & Closer Panel & 90° Return

CUSTOMER	DATE	ORDER NO.
GLASS TYPE & THICKNESS	COLOUR	

SIZE	
HEIGHT	
WIDTH	
RETURN WIDTH	
PANEL WIDTH	

PIVOT (circle inside mitre)

LEFT

RIGHT

Pivot Setting _____ mm

Pivot Position - Panel size plus pivot setting less 27mm. Measure pivot position from fixed panel end of head & sill. Note - pivot point measured from inside mitre

Note: All calculations are based on overall outside sizes

* **Mitered**

FRONT				
SECTION NO.	DESCRIPTION	CUTTING FORMULA	CUT SIZE	QTY
DFC	Frame Channels	Height		1
DPF	Panel Frame *	Height		2
D90	90 Degree Adaptor	Return Height		1
DLS	Leg Stile	Height - 76mm		1
DH	Handle Stile	Height - 81mm		1
DF	Head & Sill *	Width - 24mm		2
DSR	Sash Rails	Width - (PW x 2) - 68mm		2
DDC	Door Channel	Width - (PW x 2) - 73mm		1
GLASS	HEIGHT	Height - 109mm		1
	WIDTH	Width - (PW x 2) - 55mm		
CLOSER PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DCMS	Closer Mag Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
PIVOT PANEL				
DMIST	Mirror Stile	Height - 53mm		1
DLS	Leg Stile	Height - 53mm		1
DSR	Sash Rail	PW - 72mm		2
GLASS	HEIGHT	Height - 86mm		1
	WIDTH	PW - 59mm		
RETURN PANEL				
DMIST	Mirror Stile	Height		2
DRC	Return Channel	Height		1
DSR	Sash Rail	Return Width - 80mm		2
GLASS	HEIGHT	Height - 33mm		1
	WIDTH	Return Width - 67mm		

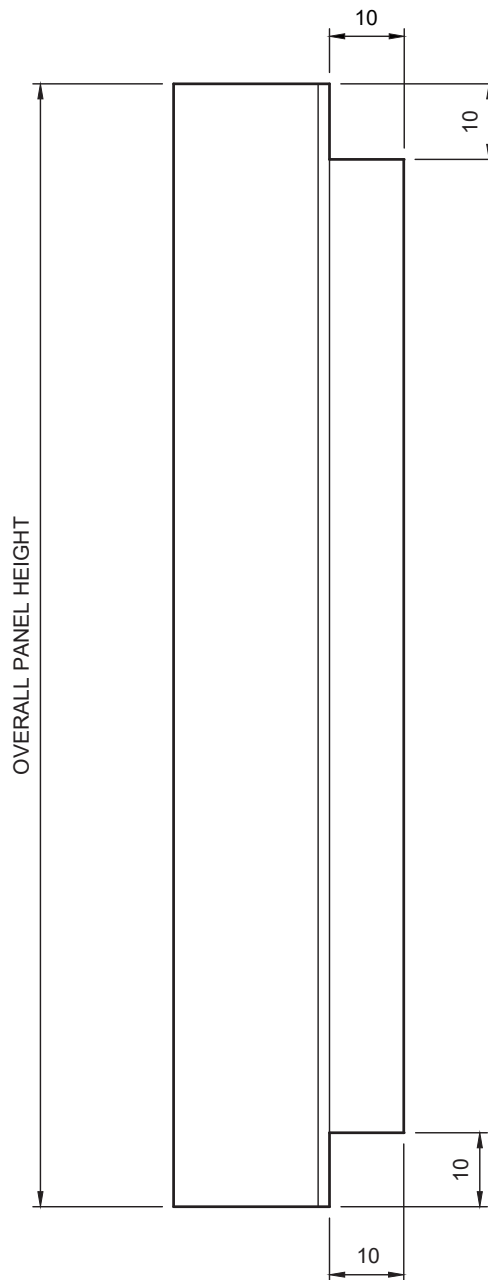
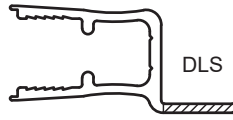
COMPONENTS	
DESCRIPTION	QTY
Corner Blocks	4
50mm Handle Screws	2
38mm Frame Screws	14
Pop Rivets	24
Pivot Set	1
Magnetic Dress Trim	1
90° Adaptor Trim	1
Name Badge	1
Fixed Panel Blocks	4
6mm DBL Sided Tape (Door channel)	1

GLAZING RUBBER	
THICKNESS	QTY
mm	m

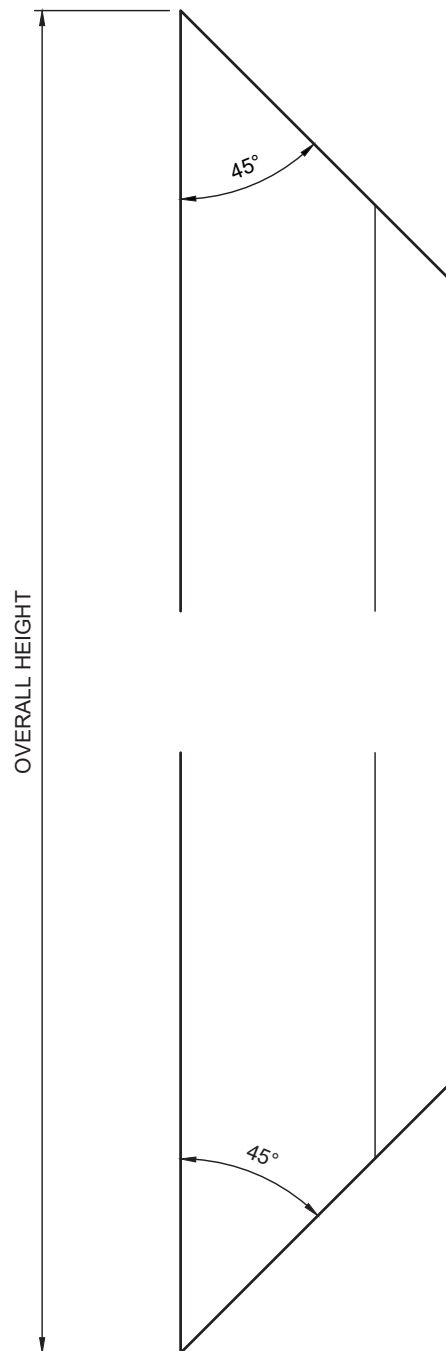
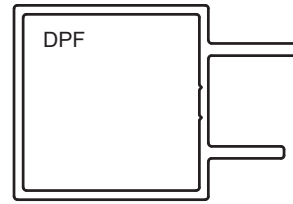
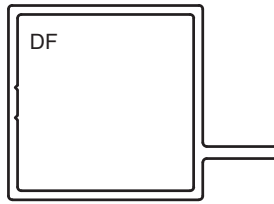
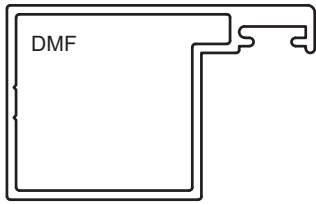
MAGNETIC STRIP	
DESCRIPTION	LENGTH
Handle Stile	m
Frame	m

PICKED BY	
CUT BY	
CHECKED BY	

DLS - Notch Top & Bottom

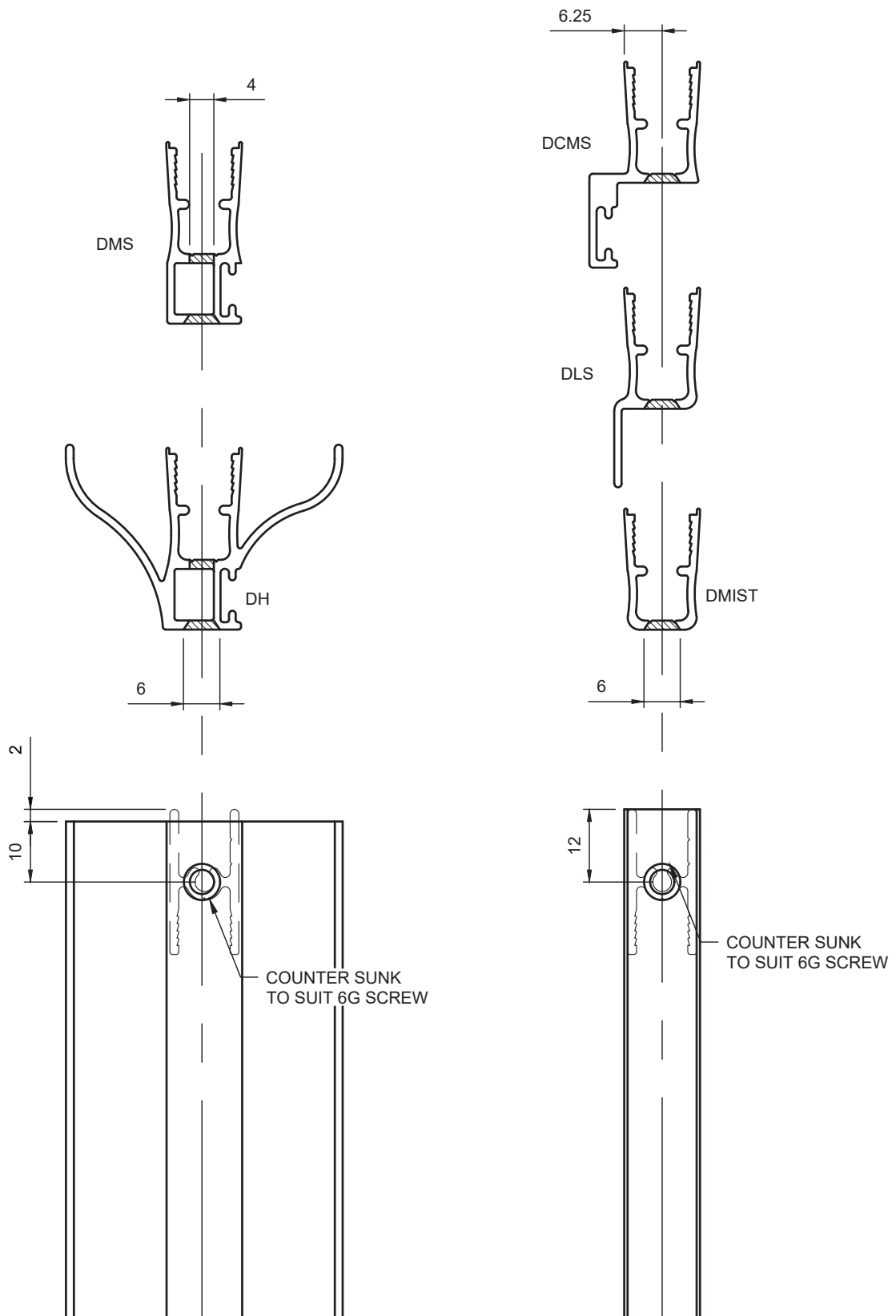


Mitred Frame Corners



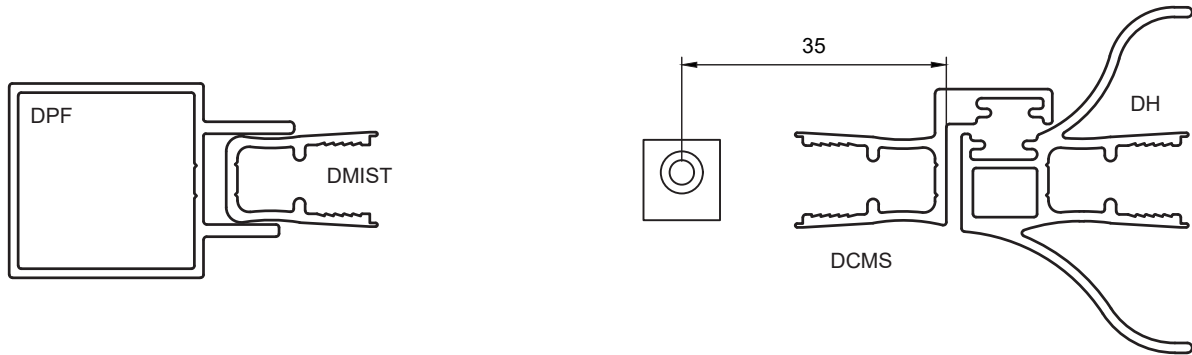
10. Manufacturing Details

Panel Stiles Countersunk Hole Location

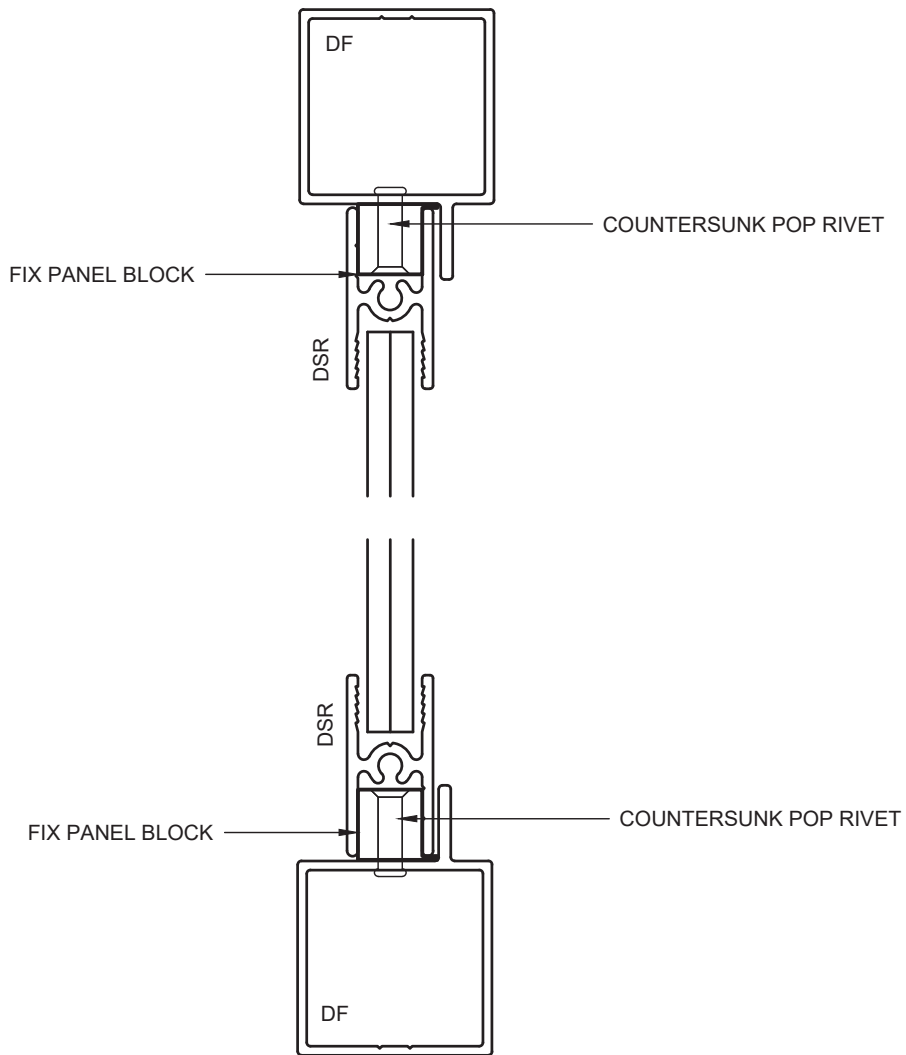


MACHINED BOTH TOP & BOTTOM ENDS

Fixed Panel Block



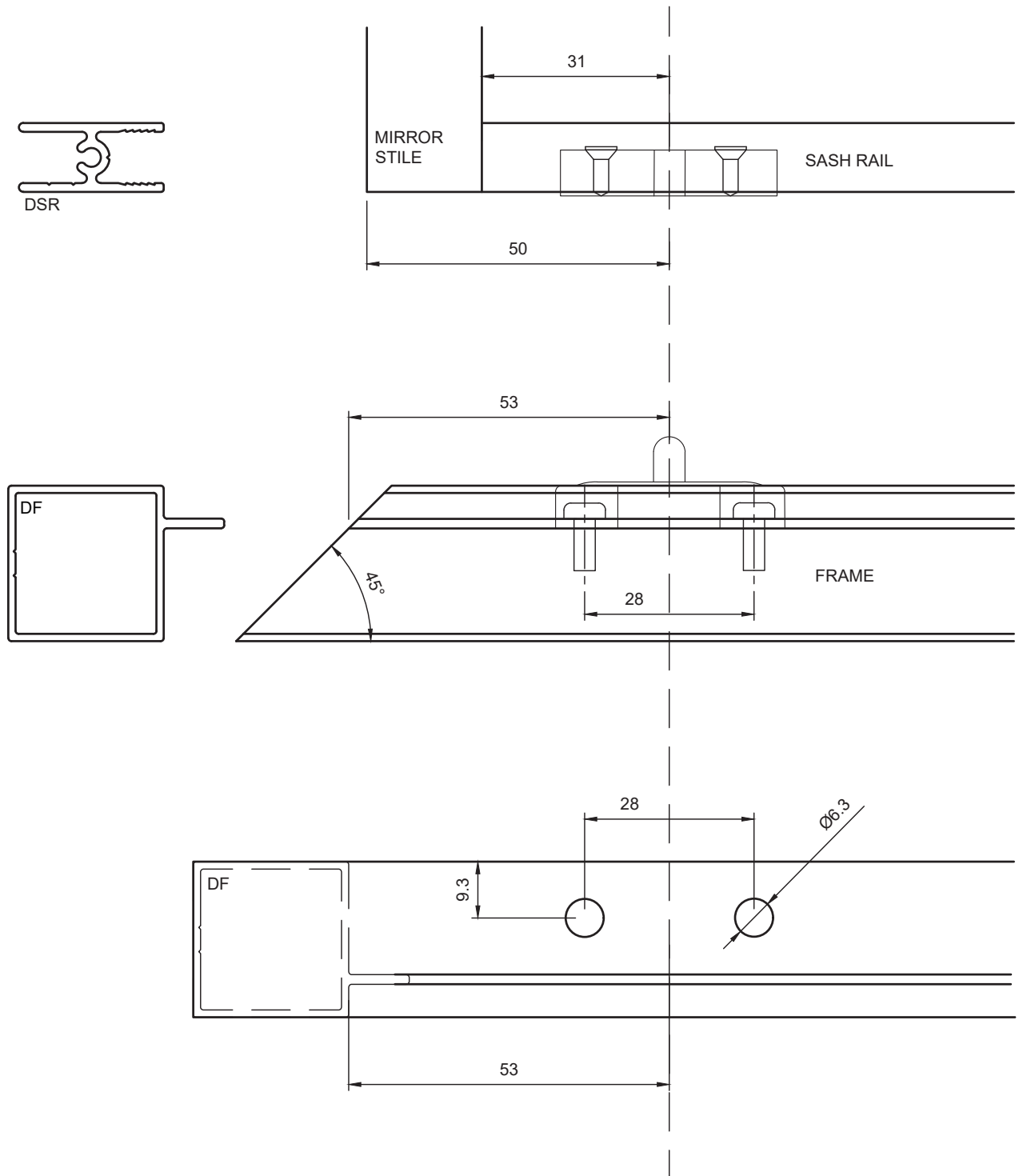
The Fix Panel Block holds the Pivot Panel / Closer Panel into position. The block fixes to the inside of the head and sill frame approx 35mm in from the leading edge of the panel. The block inserts in underneath the top and bottom Sash Rail.



10. Manufacturing Details

Pivot Location

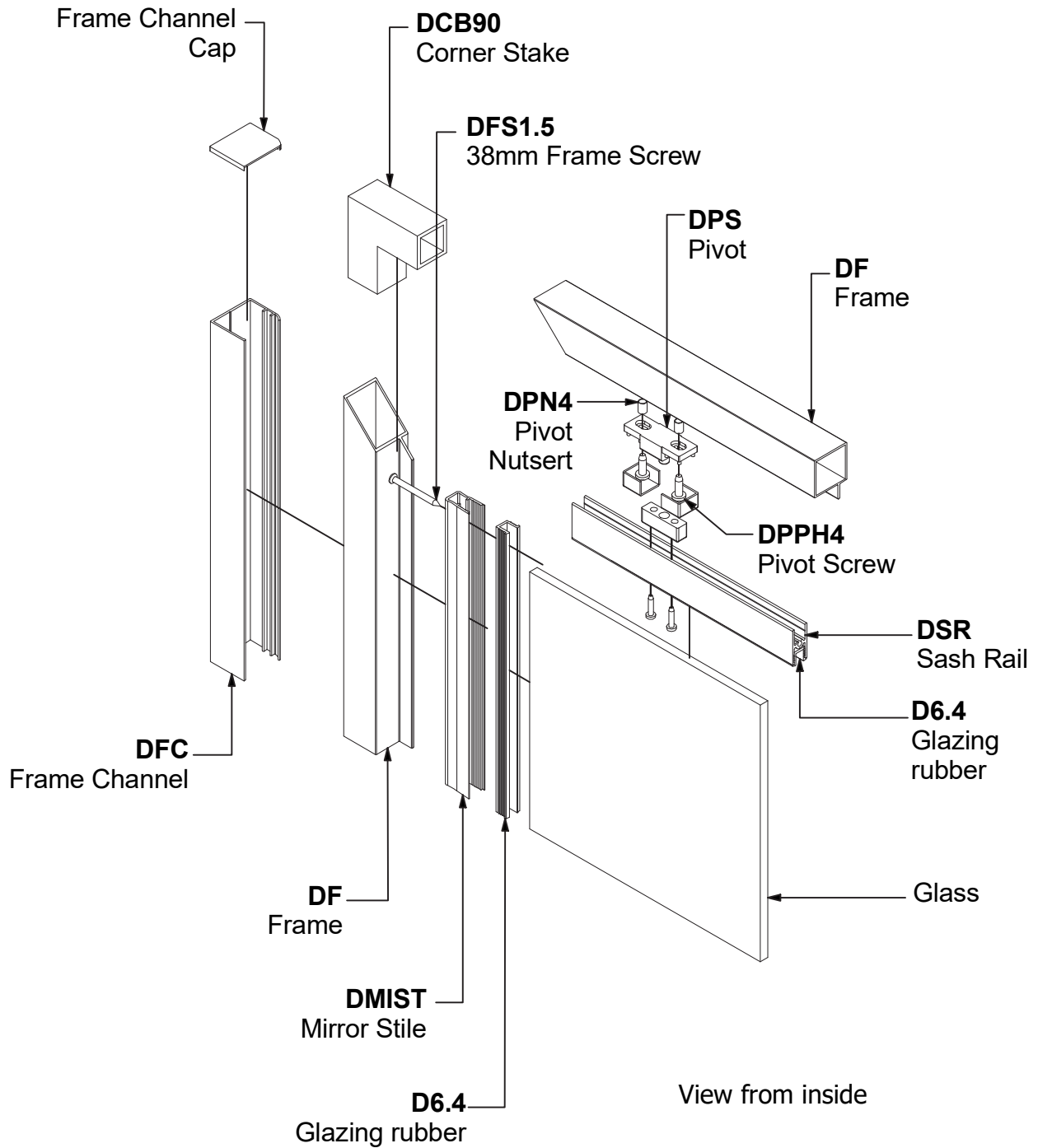
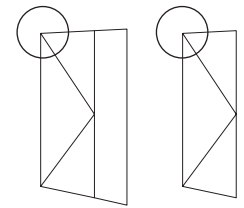
Pivot point measured from inside of mitre.
 ie: 50mm pivot, back edge of door to centre of pivot pin.
 Measure 53mm from inside of mitre.
 Pivot point in increments of 10mm starting at 50mm.



NOTE: Jig settings are in increments of 10mm. Starting at 50mm

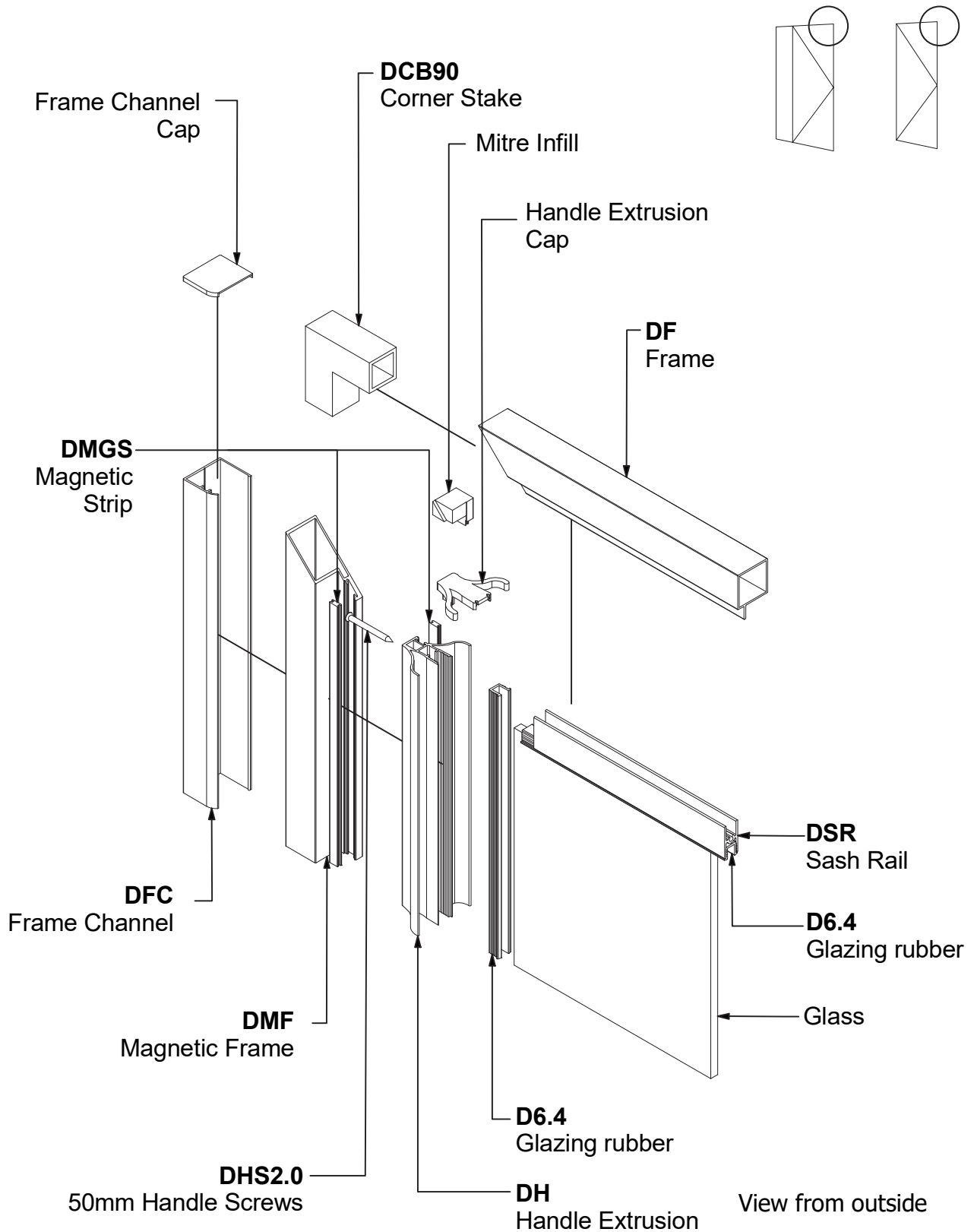
11. Assembly Details

Pivoting Panel - DPS Pivot



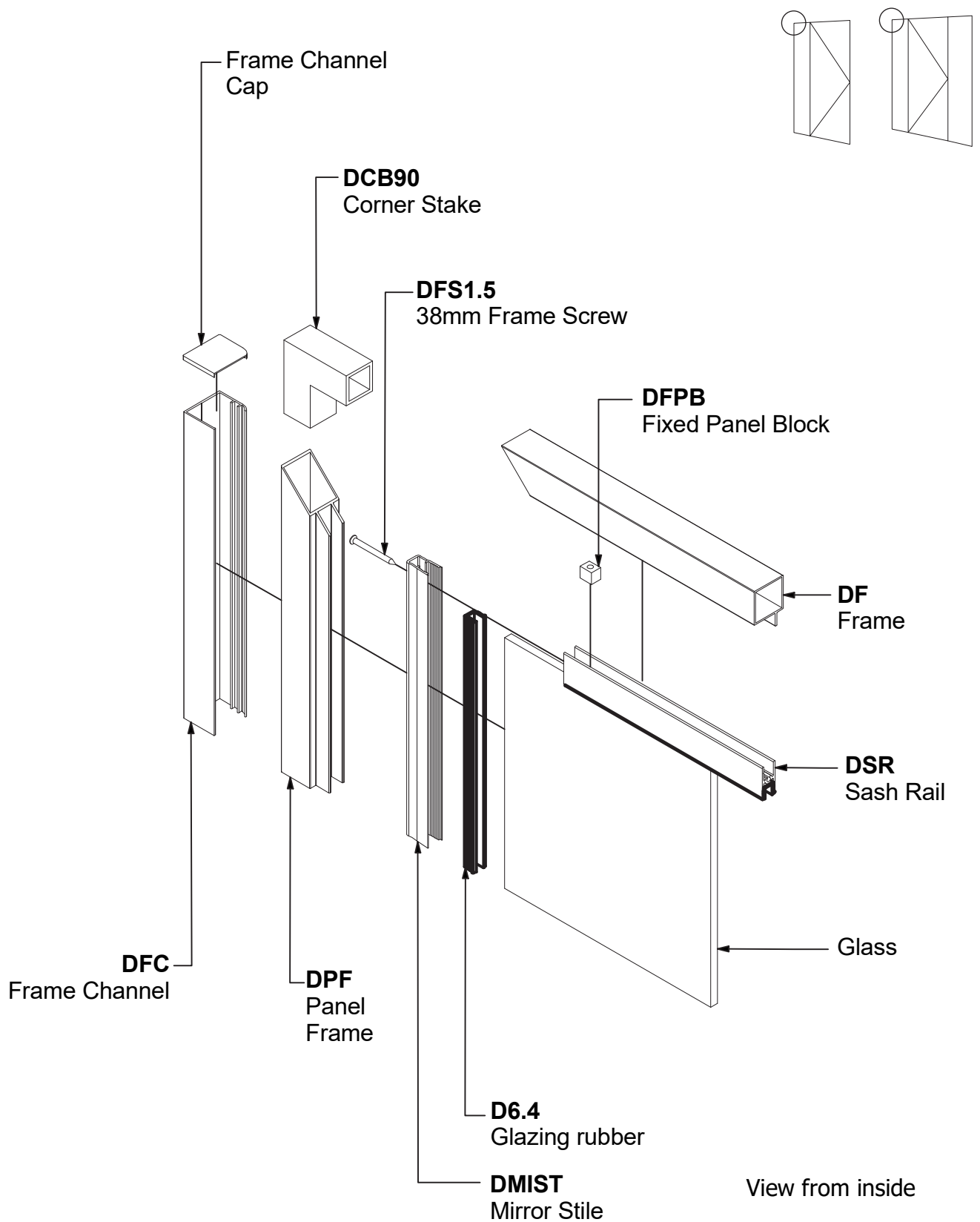
11. Assembly Details

Pivoting Panel - Handle Stile



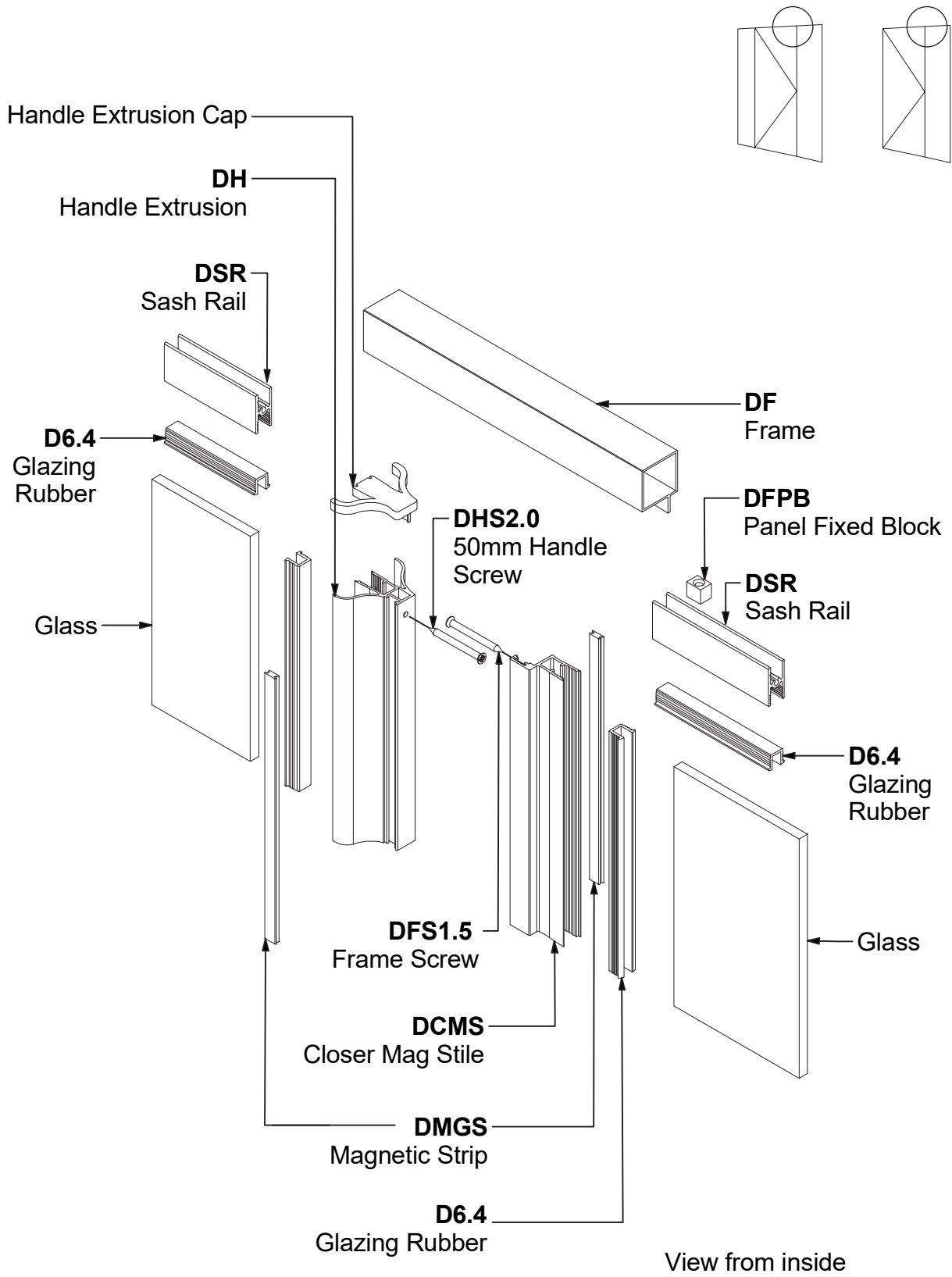
11. Assembly Details

Fixed Panel



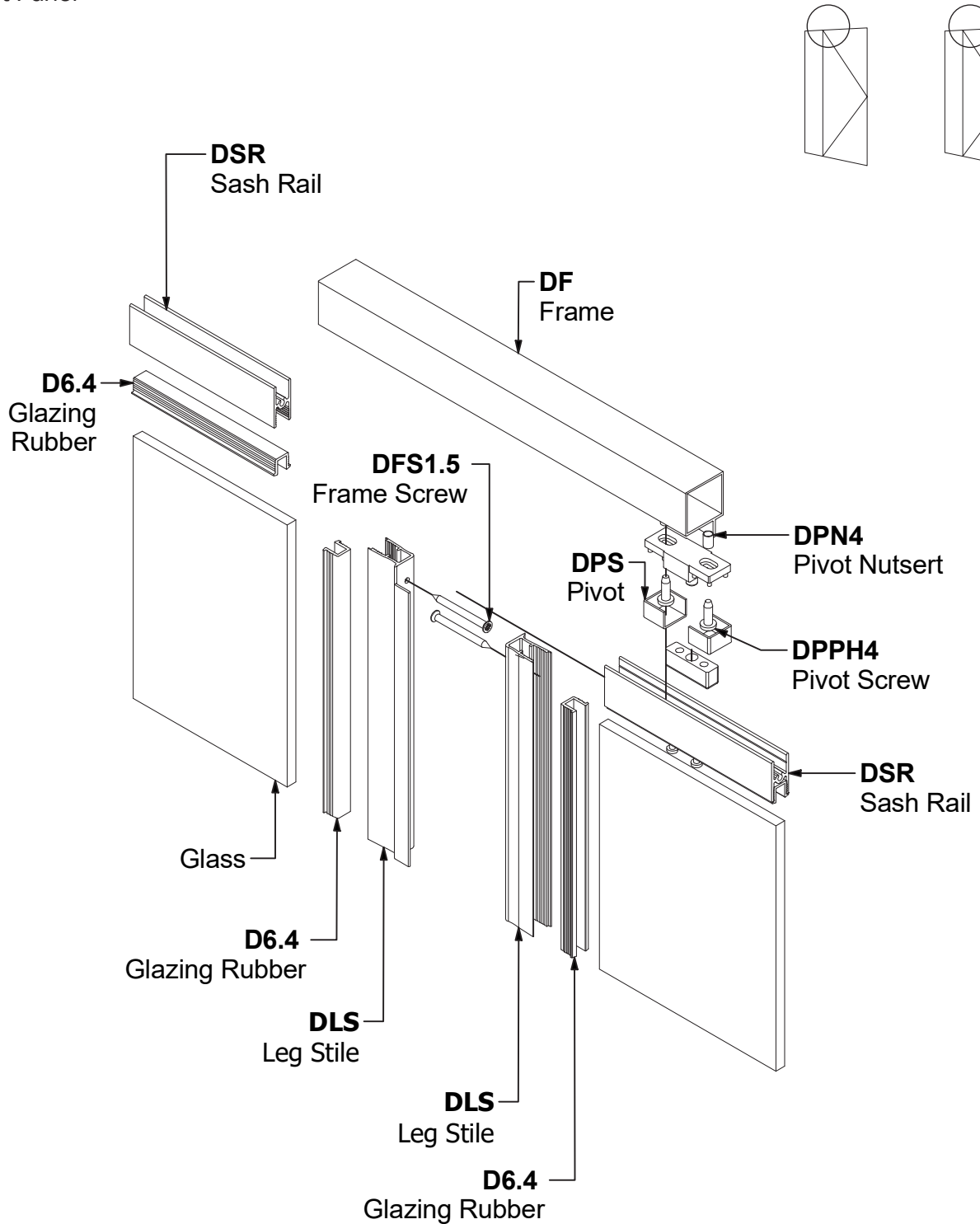
11. Assembly Details

Closer Panel



11. Assembly Details

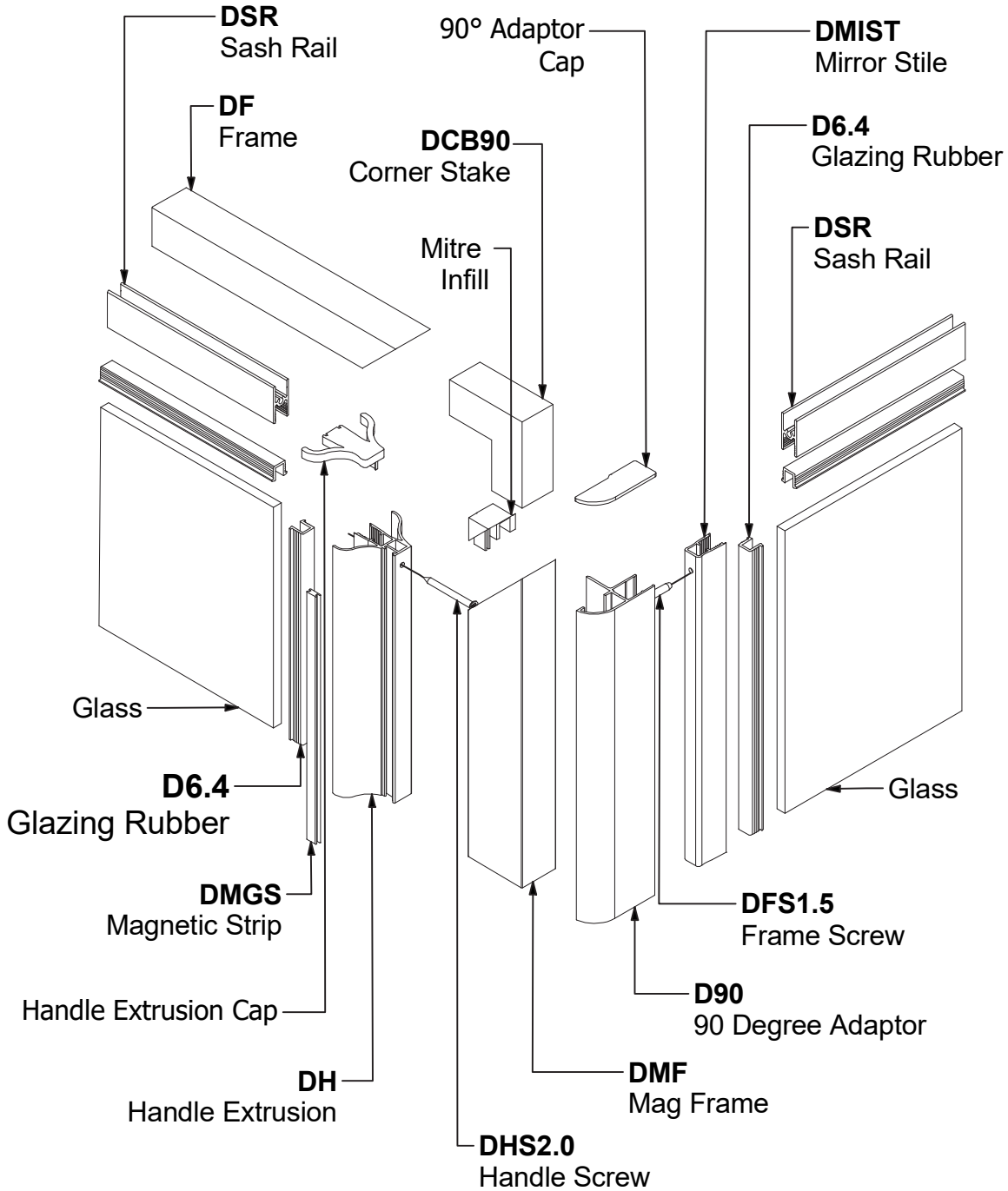
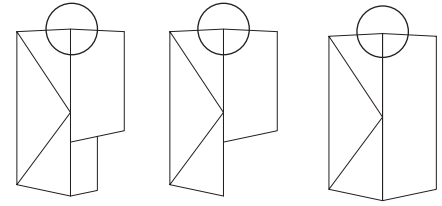
Pivot Panel



View from outside

11. Assembly Details

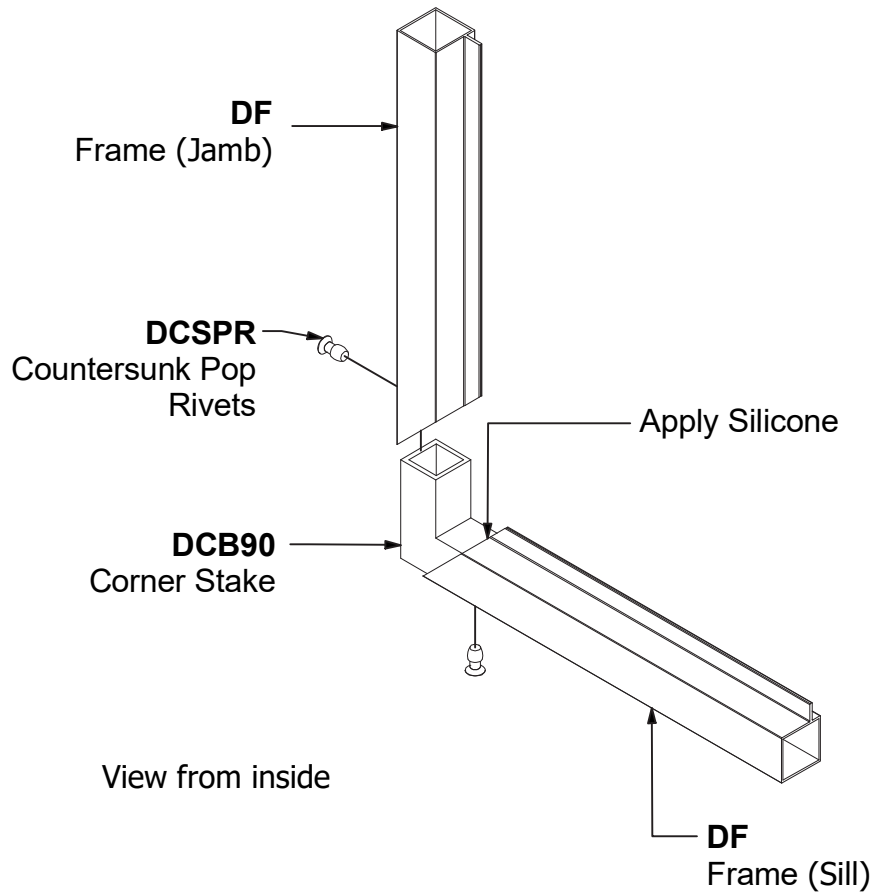
90° Return Panel



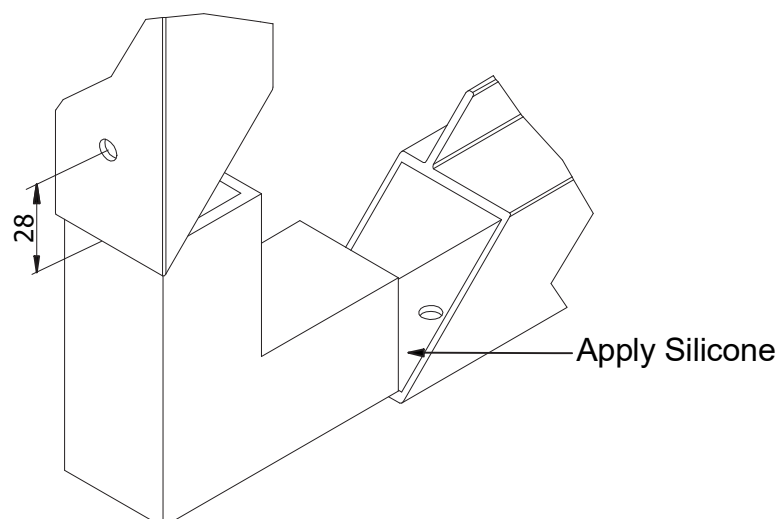
View from outside

11. Assembly Details

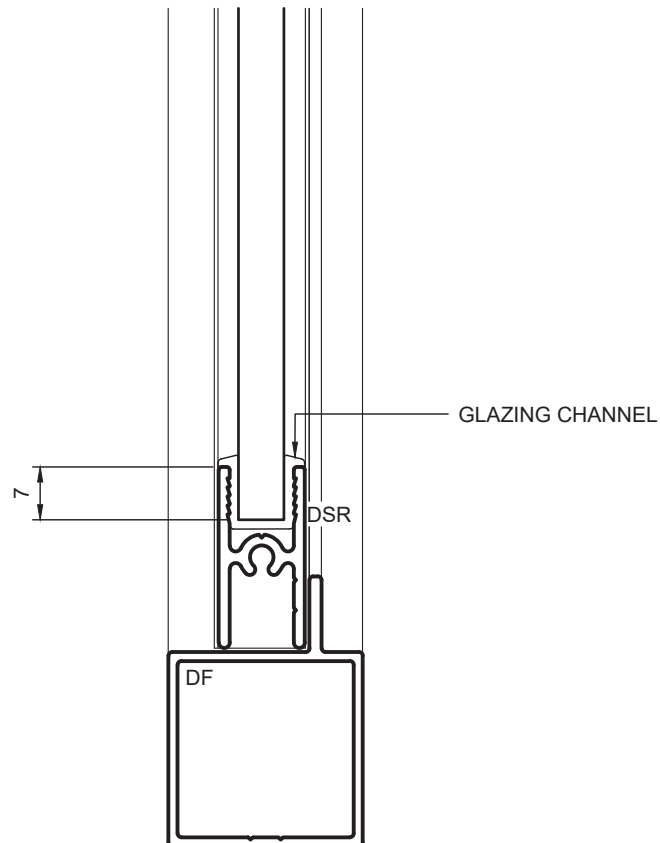
Outer Frame



IMPORTANT: Apply silicone to the entire circumference of each corner block in the sill. This will create a joint sealant in the mitred corners when assembled. Secure the corner blocks in position using pop rivets.



12. Glazing Details



GLAZING CHANNEL		
GLASS THICKNESS	DANMAC #	CODE
4mm	D4	1335213
5mm	D5	1335214
6 - 6.4mm	D6.4	1332515
6.8mm	D6.8	D6.8 *

* Note: Non Alspec stocked product, available to order through Danmac.

FRAMING

Your new **Danmac Fully Framed Shower Screen** frames have been manufactured using the highest quality materials available to the Architectural industry. Constructed from Architectural grade aluminium, these products are highly corrosion resistant and exceptionally strong. With a moderate amount of maintenance, the **Danmac Fully Framed Shower Screen** frame will retain it's good looks and resist the elements for years to come.

We custom design everything to ensure your exact specifications are met. We supply only the finest quality fittings and hardware in the market (including Opus frameless hardware). Our innovative flair for developing revolutionary, new products is unsurpassed in Australia. That's why Danmac is Australia's most trusted and committed shower screen manufacturer.

Your **Danmac Fully Framed Shower Screen** frames should only ever need to be washed down with warm water and mild detergent. Rinse well with fresh water and remove any detergent residue. Strong detergents and abrasive cleaners should never be used to clean the **Danmac Fully Framed Shower Screen** frames as they may scratch or damage the surface finish. Weekly maintenance of **Danmac Fully Framed Shower Screen** is recommended.



HEAD OFFICE | 3 Alspec Place, Eastern Creek NSW 2766
Phone: 02 9834 9500 | Fax: 02 9834 9532 | info@alspec.com.au

ALSPEC SHOWROOMS

AluSpace by Alspec - Sydney | 110 New South Head Road, Edgecliff NSW 2027
Phone: 1300 ALUSPACE (1300 258 772) | design@alspec.com.au

AluSpace by Alspec - Adelaide | 1 Pope Court, Beverley SA 5009
Phone: 08 8150 6960 | adelaidealospace@alspec.com.au

Brisbane Design Centre | 66 Merivale Street, South Brisbane QLD 4101
Phone: 07 3089 4900 | brisbane@alspec.com.au

MELBOURNE BRANCH
26–40 Pound Road West
Dandenong South VIC 3175
Phone: 03 8787 6333
Fax: 03 8787 6399
melbourne@alspec.com.au

ADELAIDE BRANCH
1 Pope Court
Beverley SA 5009
Phone: 08 8150 6960
Fax: 08 8150 6999
adelaide@alspec.com.au

PERTH BRANCH
30 Holder Way
Malaga WA 6090
Phone: 08 9209 9100
Fax: 08 9209 9199
perth@alspec.com.au

BRISBANE BRANCH
8–22 Jutland Street
Loganlea QLD 4131
Phone: 07 3089 4900
Fax: 07 3089 4999
brisbane@alspec.com.au

NEWCASTLE BRANCH
95 Griffiths Road
Lambton NSW 2299
Phone: 02 4952 9111
Fax: 02 4952 9728
newcastle@alspec.com.au

CAIRNS BRANCH
34–38 Hargreaves Street
Edmonton QLD 4869
Phone: 07 4037 6666
Fax: 07 4037 6699
cairns@alspec.com.au

CANBERRA BRANCH
28 Sheppard Street
Hume ACT 2620
Phone: 02 5134 3300
canberra@alspec.com.au

DARWIN BRANCH
25 Bishop Street
Woolner NT 0820
Phone: 08 8941 7300
darwin@alspec.com.au

CHEVALLUM BRANCH
4-8 Empire Crescent
Chevallum QLD 4555
Phone: 07 5437 6123
Fax: 07 5437 6124
chevallum@alspec.com.au

BRENDALE BRANCH
24 Doherty Street
Brendale QLD 4500
Phone: 07 3205 9911
Fax: 07 3205 9915
brendale@alspec.com.au

TOWNSVILLE BRANCH
21 Carroll Street
Mount Louisa QLD 4814
Phone: 07 3089 4965
Fax: 1300 131 747
townsville@alspec.com.au

BUNDABERG BRANCH
17 Production Street
Svensson Heights QLD 4670
Phone: 07 4111 2000
Fax: 07 4111 2099
bundaberg@alspec.com.au



danmac@danmac.com.au
Phone: 03 9775 1223 | Fax: 03 9775 1445
99 Frankston Gardens Drive, Carrum Downs VIC 3201

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